

**SERVICE MANUAL**  
385-01-0300

# swimMER



# **SWIMMER**

CENTURI, INC.  
245 W. 74TH PLACE  
HIALEAH, FLA. 33014

CUSTOMER SERVICE:  
TEL. #(305) 558-5200 (IN FLORIDA)  
TEL. #(800) 327-7710 (OUTSIDE FLORIDA)  
  
TELEX: 803694 ANSB CENTURI CABLE: CENTURI

**"SWIMMER"**

**TABLE OF CONTENTS**

	<u>PAGE NO.</u>
<b>I. INTRODUCTION:</b>	
USER INFORMATION-----	1
NOTES-----	2
FRONT VIEW, SWIMMER, CABINET (FIG. 1)-----	3
FRONT VIEW CABINET, PARTS LIST FOR FIG. 1-----	4
GAME DESCRIPTION SUMMARY-----	5
<b>II. OPERATION:</b>	
GAME INSTRUCTION AND POINT SCORING-----	6
OPTIONAL SWITCH SETTINGS-----	7
INSTALLATION & ELECTRICAL REQUIREMENTS-----	8
110/220 VAC CONVERSION INSTRUCTIONS-----	9
110/220 VAC INTERCONNECT DIAGRAM, FIG. 2 (370-10-0400B)-----	10
ROUTINE MAINTENANCE & SERVICE, POWER SUPPLY-----	11
<b>III. GAME PART DRAWINGS, PARTS LISTS &amp; SCHEMATICS:</b>	
EXPLODED VIEW OF JOYSTICK ASS'Y, FIG. 3-----	12
EXPLODED VIEW OF JOYSTICK PARTS LIST-----	13
EXPLODED VIEW OF CONTROL PANEL & PARTS LIST, FIG. 4-----	14
FRONT PLATE EXPLODED VIEW, FIG. 5-----	15
FRONT PLATE EXPLODED VIEW, PARTS LIST-----	16
COIN DOOR EXPLODED VIEW, FIG. 6 (MECHANICAL)-----	17
COIN DOOR EXPLODED VIEW, PARTS LIST (MECHANICAL)-----	18
COIN DOOR EXPLODED VIEW, FIG. 7 (HARDWARE)-----	19
COIN DOOR EXPLODED VIEW, PARTS LIST (HARDWARE)-----	20
P.C.B. ASS'Y A 102-401, PARTS LIST (#50330030)-----	21,22
P.C.B. ASS'Y B 102-402, PARTS LIST (#50330031)-----	23,24
PSR-5110 SWITCHING POWER SUPPLY (#50350006, SCHEMATICS)-----	25,26
PSR-5110 SWITCHING POWER SUPPLY, PARTS LIST (#50350006)-----	27,28
C.P.U. HARNESS (385-12-0100)-----	29
CONTROL PANEL HARNESS (377-12-0400)-----	30
CABINET POWER HARNESS (370-12-0200 B)-----	31
COMPLETE GAME LESS/PKG. & PARTS LIST (385-01-0200)-----	32
SCHEMATICS-----	

USER INFORMATION - F.C.C.

WARNING

THIS EQUIPMENT GENERATES, USES, AND CAN RADIATE RADIO FREQUENCY ENERGY, AND IF NOT INSTALLED AND USED IN ACCORDANCE WITH THE INSTRUCTION MANUAL, MAY CAUSE INTERFERENCE TO RADIO COMMUNICATIONS. AS TEMPORARILY PERMITTED BY REGULATION, IT HAS NOT BEEN TESTED FOR COMPLIANCE PURSUANT TO SUBPART J OF PART 15 OF F.C.C. RULES, WHICH ARE DESIGNED TO PROVIDE REASONABLE PROTECTION AGAINST SUCH INTERFERENCE. OPERATION OF THIS EQUIPMENT IN A RESIDENTIAL AREA IS LIKELY TO CAUSE INTERFERENCE IN WHICH CASE, THE USER AT HIS OWN EXPENSE WILL BE REQUIRED TO TAKE WHATEVER MEASURES MAY BE REQUIRED TO CORRECT THE INTERFERENCE.

## INTRODUCTION

"SWIMMER" IS A MICROPROCESSOR BASED COIN-OPERATED ELECTRONIC GAME, THAT MAKES EXTENSIVE USE OF DIGITAL INTEGRATED CIRCUITRY AND TELEVISION MONITOR CONCEPTS. THIS MANUAL IS DESIGNED FOR THE USE OF MAINTENANCE TECHNICIANS WHO POSSESS A GENERAL WORKING KNOWLEDGE OF SOLID-STATE CIRCUITRY, AND VIDEO MONITOR THEORY. ANY INDIVIDUAL NOT KNOWLEDGEABLE IN THESE AREAS SHOULD NOT ATTEMPT REPAIR OF THE ELECTRONIC PORTIONS OF THE GAME.

IN ADDITION TO THIS MANUAL AND TRAINING IN ELECTRONICS, TROUBLE-SHOOTING AND REPAIR WILL BE FACILITATED BY ACCESS TO GENERAL-TYPE HANDTOOLS, A MULTIMETER, A 50 OR 100 MHZ OSCILLOSCOPE AND A LOGIC PROBE WOULD BE HELPFUL.

TECHNICAL ASSISTANCE IS AVAILABLE BY CALLING (305) 558-5200. QUESTIONS OR COMMENTS CONCERNING "SWIMMER" OR ANY OF OUR GAMES ARE WELCOME AND SHOULD BE DIRECTED TO:

CENTURI, INC.  
CUSTOMER SERVICE DEPARTMENT  
#800-327-7710 (OUTSIDE THE STATE OF FLA.)  
#305-556-5888 (IN FLORIDA)

## NOTES

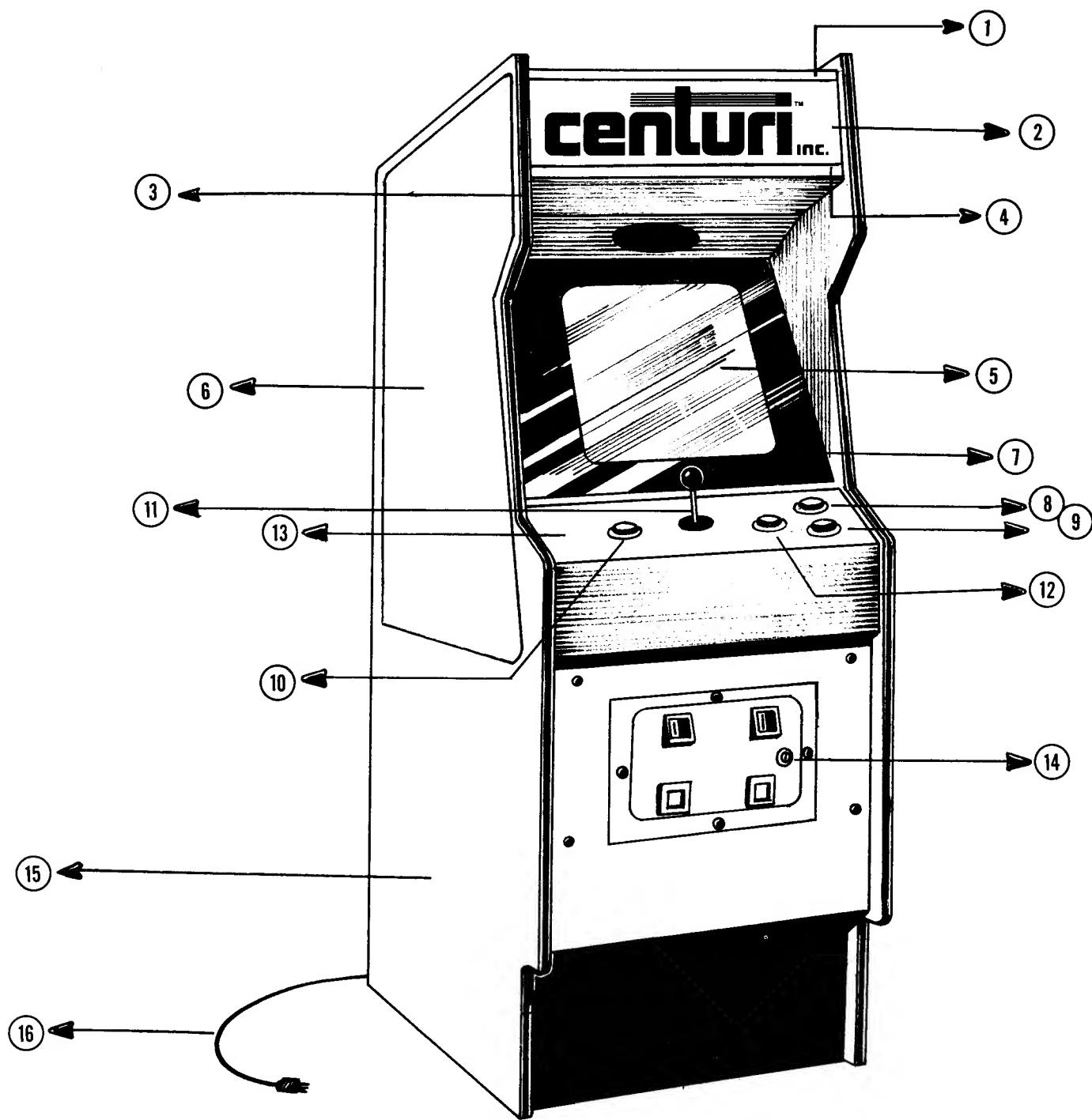
NEVER REPLACE ANY COMPONENTS WITH ANYTHING OTHER THAN EXACT REPLACEMENT PARTS.

NEVER REMOVE CIRCUIT BOARD CONNECTIONS WHILE POWER IS ON.

DO NOT REPLACE THE FUSE WITH ANYTHING OTHER THAN THE PROPER VALUE.

A BLOWN FUSE INDICATES AN OVERLOAD CONDITION WITHIN THE GAME. REPLACING THE FUSE WITH A HIGHER VALUE CAN CAUSE SEVERE DAMAGE TO INTERNAL COMPONENTS IF AN OVERLOAD OCCURS.

ALWAYS CONSULT THE MANUAL BEFORE ATTEMPTING REPAIRS.



**(FIG,1) FRONT VIEW OF CABINET.**

SWIMMER CABINET  
(FIGURE 1)

PARTS LIST

ITEM	CENTURI P/N:	DESCRIPTION:
1.	343-03-0200	TOP ANGLE HOLD DOWN BRACKET
2.	385-06-0100	SILK SCREENED MARQUEE PANEL
3.	361-10-0200	VINYL TRIM, 7 1/4" LONG
4.	361-03-0100	GLASS HOLDING BRACKET
5.	361-04-1000	VIEWING GLASS
6.	385-06-0200 385-06-0600 385-06-0300 385-06-0700	LEFT TOP DECAL LEFT BOTTOM DECAL RIGHT TOP DECAL RIGHT BOTTOM DECAL
7.	385-06-0500	SILK SCREENED MONITOR OVERLAY
8.	-----	1-PLAYER START BUTTON
9.	-----	2-PLAYER START BUTTON
10.	-----	DIVE BUTTON - LEFT
11.	50130109	8-POSITION JOYSTICK
12.	-----	DIVE BUTTON - RIGHT
13.	385-14-0200	CONTROL PANEL WIRED ASS'Y
14.	360-01-0600	COINCO COIN DOOR
15.	385-01-0400	WOOD CABINET ASS'Y
16.	361-12-0900A	LINE CORD

## "SWIMMER"

### Game Description:

Continuing with its policy of producing high quality games, Centuri, Inc., adds to its successful line, "SWIMMER". Centuri incorporates into this game, all the elements of sight and sound necessary to attract a player of any skill level.

The player controls the "Swimmer" with the 8 way joystick and avoids obstacles using the "Dive" Button.

The game "Swimmer" consists of 4 different rounds of play which are as follows:

ROUND 1: The Swimmer must avoid the logs and turtles while collecting the maximum of fruits as he can. To complete the round, the Swimmer should dive under the "giant crab". If during any round you lose the Swimmer the round is restarted at the same level in which the Swimmer was lost but without any fruit. In order to receive the highest bonus, all fruits shown on the instruction panel must be collected.

ROUND 2: Round 2 differs from Round 1 in that "guerrilla crabs" replace the turtles as obstacles and the number of logs and crabs are increased. A new element called "power feed" appears in this round. Upon taking the "power feed" pill, the Swimmer is transformed into a super power for a short period of time. While a super power, the Swimmer can eat the "guerrilla crabs" as well as the fruit. The sound changes to warn the player when the super power of the Swimmer is about to fade away. The end of the round is completed by avoiding the "giant crab". Points are awarded by eating fruits or destroying enemies.

ROUND 3: This fast-paced round includes water-spiders that move randomly in any direction and changing their direction unexpectedly. The "power feed" enables the Swimmer to stay alive until the "giant crab" appears. Again, the crab should be avoided.

ROUND 4: This is the most difficult round of the game and starts with a pond that has boulders in it. Three "piranhas" challenge the Swimmer. The "power feed" should be used to destroy the "piranhas" before their heads flash red. When all the "cannibal piranhas" are destroyed, the mission is complete and the Swimmer is displayed on the Treasure Island and awarded all bonuses gained.

If any Swimmers are remaining, the game restarts with Round 1 but becomes more difficult and faster.

Manufactured Under License from Tehkan, Ltd.

### "SWIMMER" GAME INSTRUCTIONS

1. Insert Coin(s). Push Start Button.
2. Control Swimmer with joystick.
3. To dive push joystick forward and depress Dive Button at the same time.
4. Collect fruits for points.
5. Avoid Logs.
6. Avoid Crabs, Water Spiders and Piranhas except when you are energized by catching "POWER FEED".
7. Bonus:

	<u>1st</u>	<u>2nd</u>	<u>3rd</u>	<u>4th</u>
<u>Strawberries</u>	100	200	300	400
<u>Bananas</u>	200	400	600	800
<u>Grapes</u>	300	600	900	1200
<u>Melon</u>	400	800	1200	1600
8. Free Swimmer at 10,000 pts. or when you match the lucky numbers.
9. Game over when all Swimmers are used.

### SCORING FOR EATING FRUITS

	<u>1st</u>	<u>2nd</u>	<u>3rd</u>	<u>4th</u>
Cherries	50	100	150	200
Peaches	50	100	150	200
Apples	50	100	150	200
Oranges	50	100	150	200

### DIP SWITCH SETTINGS

The following Dip Switches for the Game "SWIMMER" are found on the C.P.U. Board. The settings are a guide in selecting optional game format.

---

#### DIP SWITCH A (8 P DIP SWITCH)

	<u>SW.1</u>	<u>SW.2</u>	<u>SW.3</u>	<u>SW.4</u>	<u>SW.5</u>	<u>SW.6</u>	<u>SW.7</u>	<u>SW.8</u>
1 Coin, 1 Play							Off	Off
1 Coin, 2 Play							On	Off
1 Coin, 3 Play							Off	On
1 Coin, 6 Play							On	On
1 Coin, 1 Play						Off	Off	
2 Coin, 1 Play						On	Off	
1 Coin, 2 Play						Off	On	
1 Coin, 3 Play						On	On	
10,000 Point - 1 EXTRA				Off	Off			
20,000 Point - 1 EXTRA				On	Off			
30,000 Point - 1 EXTRA				Off	On			
NO EXTRA				On	On			
3 SWIMMER	Off	Off						
4 SWIMMER	On	Off						
5 SWIMMER	Off	On						
FREE PLAY	On	On						

---

#### DIP SWITCH B (4 P DIP SWITCH)

	<u>SW.1</u>	<u>SW.2</u>	<u>SW.3</u>	<u>SW.4</u>
COCKTAIL TABLE	Off			
UPRIGHT	On			
NO SOUND IN DEMONSTRATION			Off	
SOUND IN DEMONSTRATION				
BEGINNER (EASY)	Off	Off		
DIFFICULT	Off	On		
VERY DIFF.	On	On		

## INSTALLATION

Your game was shipped from the factory in ready-to-play condition. A brief inspection is suggested before the machine is removed from the carton. If there is damage to the shipping carton, contact the freight carrier for claim purposes. External damage could indicate possible damage to the cabinet and/or electronics components.

After the carton has been satisfactorily inspected, remove the machine from the shipping carton.

Examine the interior of the game for disconnected wires, cables, or harnesses. Make sure the electronic devices are securely mounted in their sockets, etc. Record the game serial number, since it will be required for reference and servicing.

## ELECTRICAL REQUIREMENTS

Unless otherwise specified, this game is set to operate at 110 Volts A.C. (See Fig. 2 and 110/220 VAC conversion instructions.)

Power supply chassis schematic information and parts list are included in this manual.

## 110/220 VAC CONVERSION INSTRUCTIONS

This game contains a harness configuration which allows the machine to be operated from either a 110 VAC or 220 VAC, 50 Hz or 60 Hz power source. All games shipped from Centuri, Inc., are in the 220 VAC configuration. To change to the 220 VAC configuration follow the procedure below.

**FIRST:** Unplug the machine from the wall outlet to completely eliminate shock hazards.

**SECOND:** Remove the single 3 AMP slow-blow fuse found in the A.C. Distribution Bracket, and install two, 1.5 AMP slow-blow fuses. Next cut the #18 AWG. white jumper at both ends of the fuse holder, and replace the cover.

**THIRD:** On the game power transformer, locate the "orange" jumper plug which is marked, 110 VAC. Unplug the "orange" jumper, and plug in the "red" jumper marked 220 VAC.

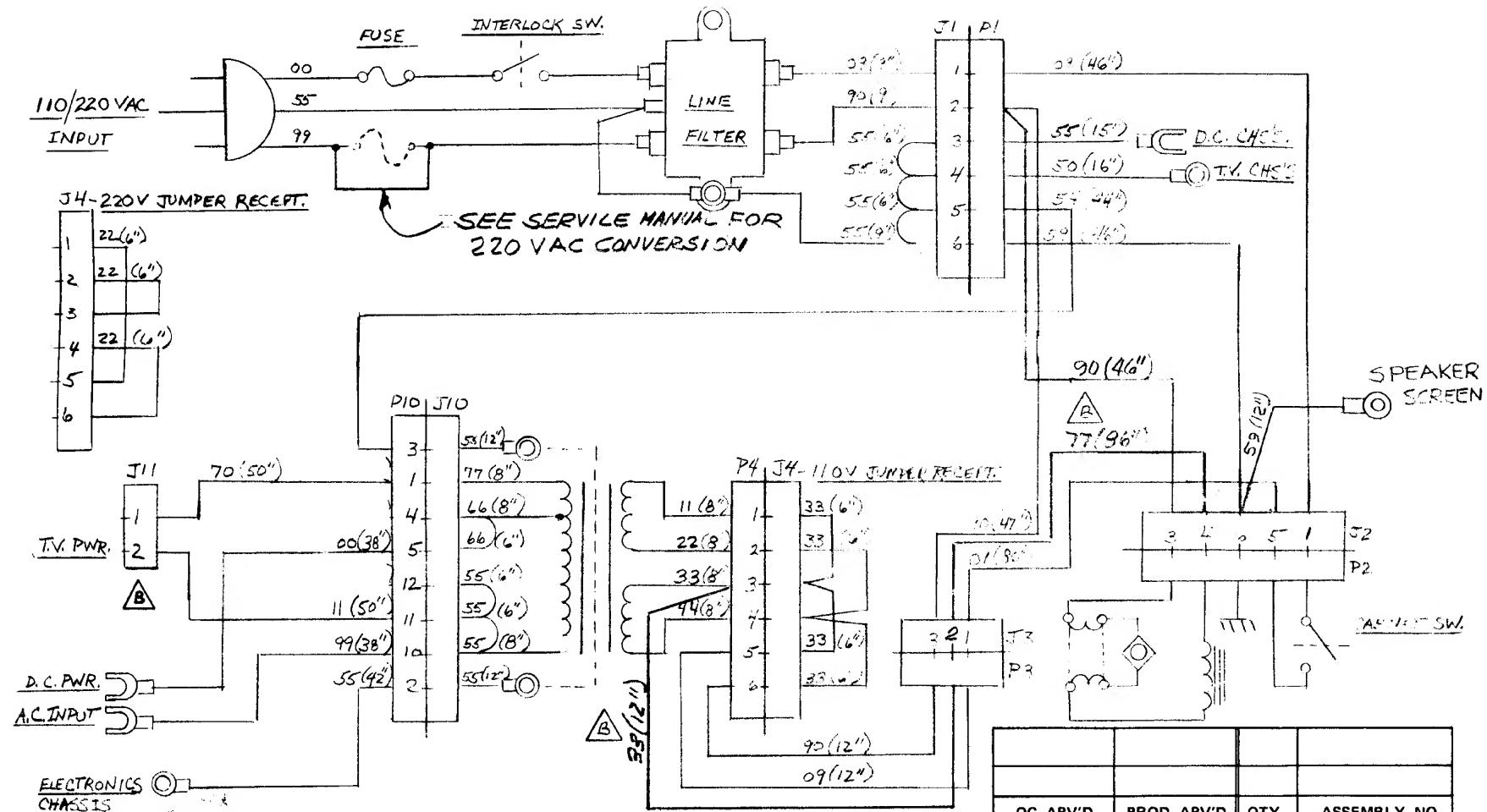
To revert back to 110 VAC, replace the components originally removed from the Steps above.

**\*\*\*NOTE:** The common side of the A.C. Line must not be fused in the 110 VAC configuration- Replace the #18 AWG., white jumper wire.

(Refer also to FIG. 2, 110/220 POWER INTERCONNECT DIAGRAM, #370-10-0400B

THE MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
AND NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
EXPRESSED PERMISSION OF CENTURI, INC.

FIGURE 2



AF 17899A

				TOLERANCES		centuri <sup>inc.</sup> HIALEAH, FLORIDA 33014			
				Unless Otherwise Specified					
B		DELETED TV POW 3 ADDED WIRE 33(12") & 77(86")		FRACTIONS		NAME	110/220V POWER INTERCONNECT DIA'S		
				DECIMALS 2 PL					
A				DECIMALS 3 PL		MATL'S.		HEAT TREAT.	
REV. LET.	ECN NO.	REVISION	BY	ANGLES	± 1/2°	DATE	SCALE	PART NO.	REV.
				SHT. MET BENDS	± 2°	5-8-51		370-10-0400	B

## ROUTINE MAINTENANCE & SERVICE

Because of the solid state electronic circuitry, this machine should require very little maintenance, and only occassional adjustments. However, it is necessary to take steps to insure this.

The volume control is located on the bottom side of the printed circuit board, farthest from the side of the cabinet, and can be accessed through the rear door.

The video monitor has been properly adjusted before shipping. Occassionally minor adjustments are necessary. Technical information, along with schematics, can be found in this manual. Adjustment controls for the monitor are located on the rear of the monitor.

"DO NOT MAKE ANY ADJUSTMENTS ON THIS MACHINE WHILE THE POWER IS ON!" This machine should only be adjusted by a "qualified" technician.

For Service Information, contact:

CENTURI, INC.

CUSTOMER SERVICE DEPARTMENT

#800-327-7710 (Outside the State of Fla.)

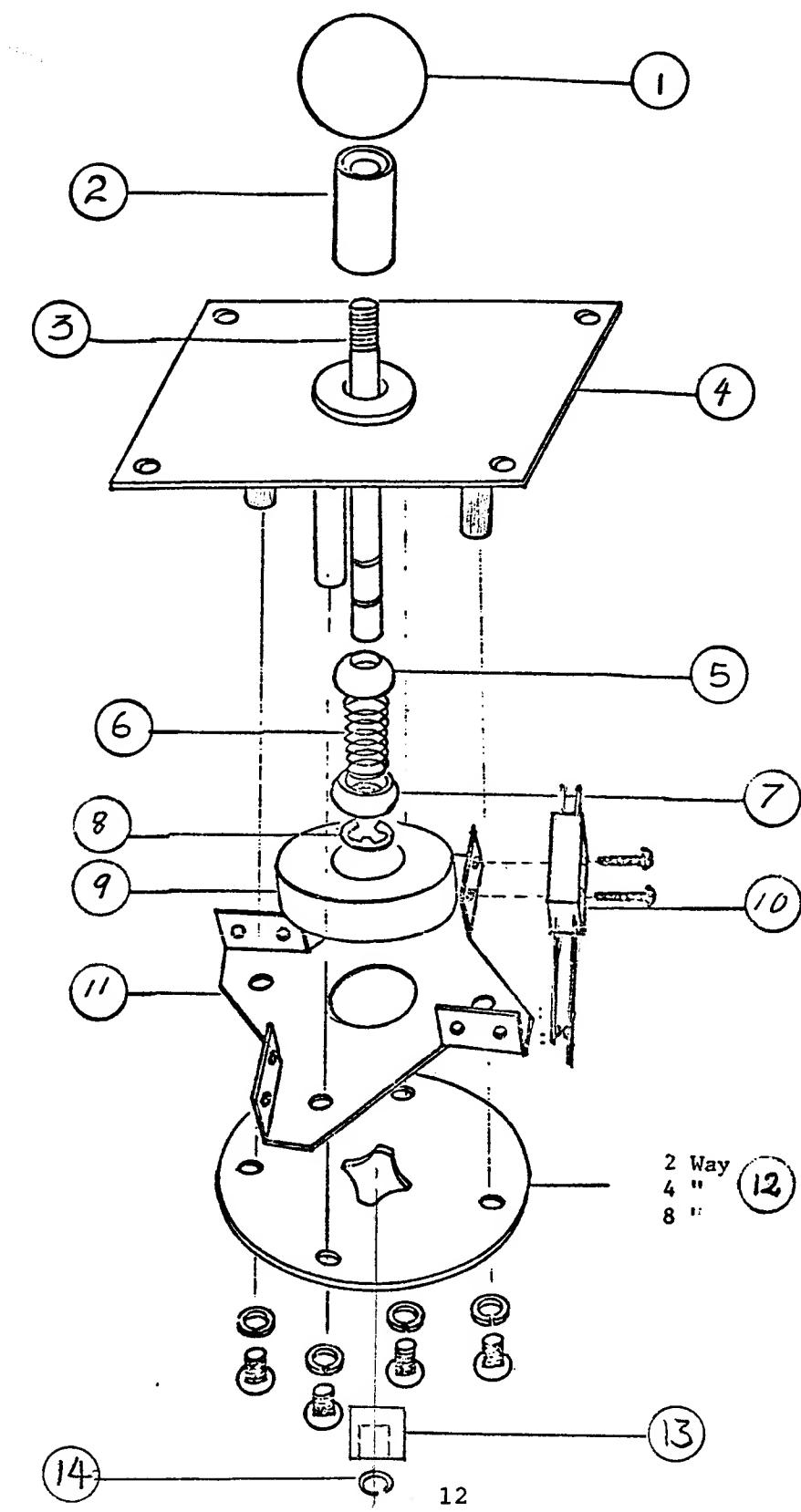
#305-556-5888 (In Florida)

## POWER SUPPLY

The Computer Board in this game operates most efficiently and reliably when the power supply is set so the voltage on the Board is 5.0 Volts,  $\pm 0.1$  Volts. To check this, place a meter across 5 Volts, and ground, at the edge connector. If necessary, adjust the screwdriver control on the power supply, so the meter reads between 4.9 and 5.1 Volts.

(FIG. 3) EXPLODED VIEW OF JOYSTICK ASS'Y

2-4-8 Way JOYSTICK

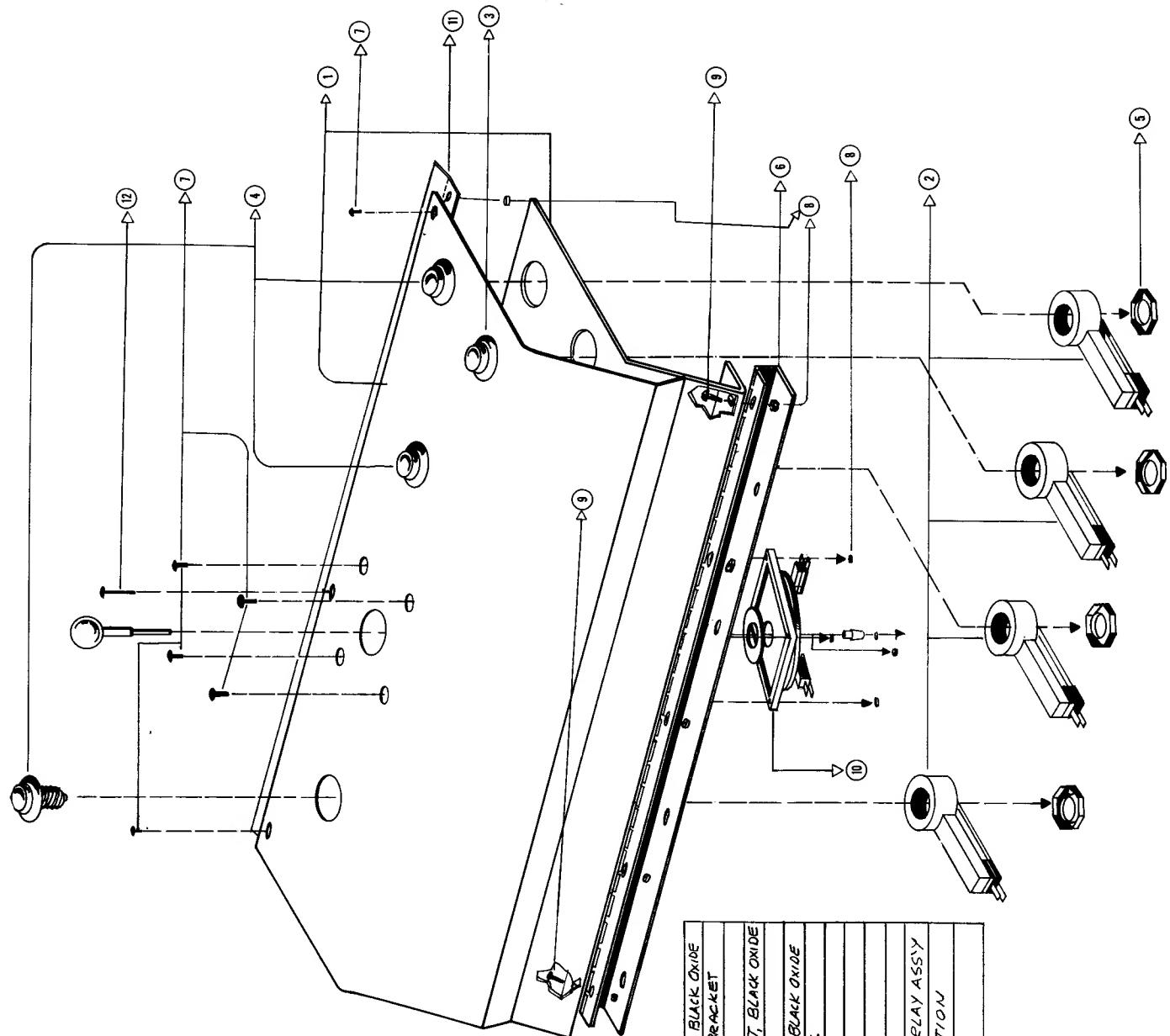


JOYSTICK 8 WAY MONROE LEAF SW. ASS'Y

PARTS LIST

ITEM	CENTURI P/N:	DESCRIPTION:	QNTY.
1.	50130079	1 1/4" O.D. BALL	1
2.	50130080	SPACER	1
3.	50130110	SHAFT	1
4.	50130082	TOP PLATE WELDING ASS'Y	1
5.	50130083	TOP BALL	1
6.	50130084	SPRING	1
7.	50130085	BOTTOM BALL	1
8.	50130086	E-RING	1
9.	50130087	NYLON ACTUATOR	1
10.	50130078	MOLDED BLADE SW., WICO	4
11.	50130091	BOTTOM SUPPORT PLATE	1
12.	50130088	2 WAY FUNCTION PLATE	1
	50130089	4 WAY FUNCTION PLATE	1
	50130090	8 WAY FUNCTION PLATE	1
13.	50130111	ROLLER	1
14.	50130112	C-RING	1

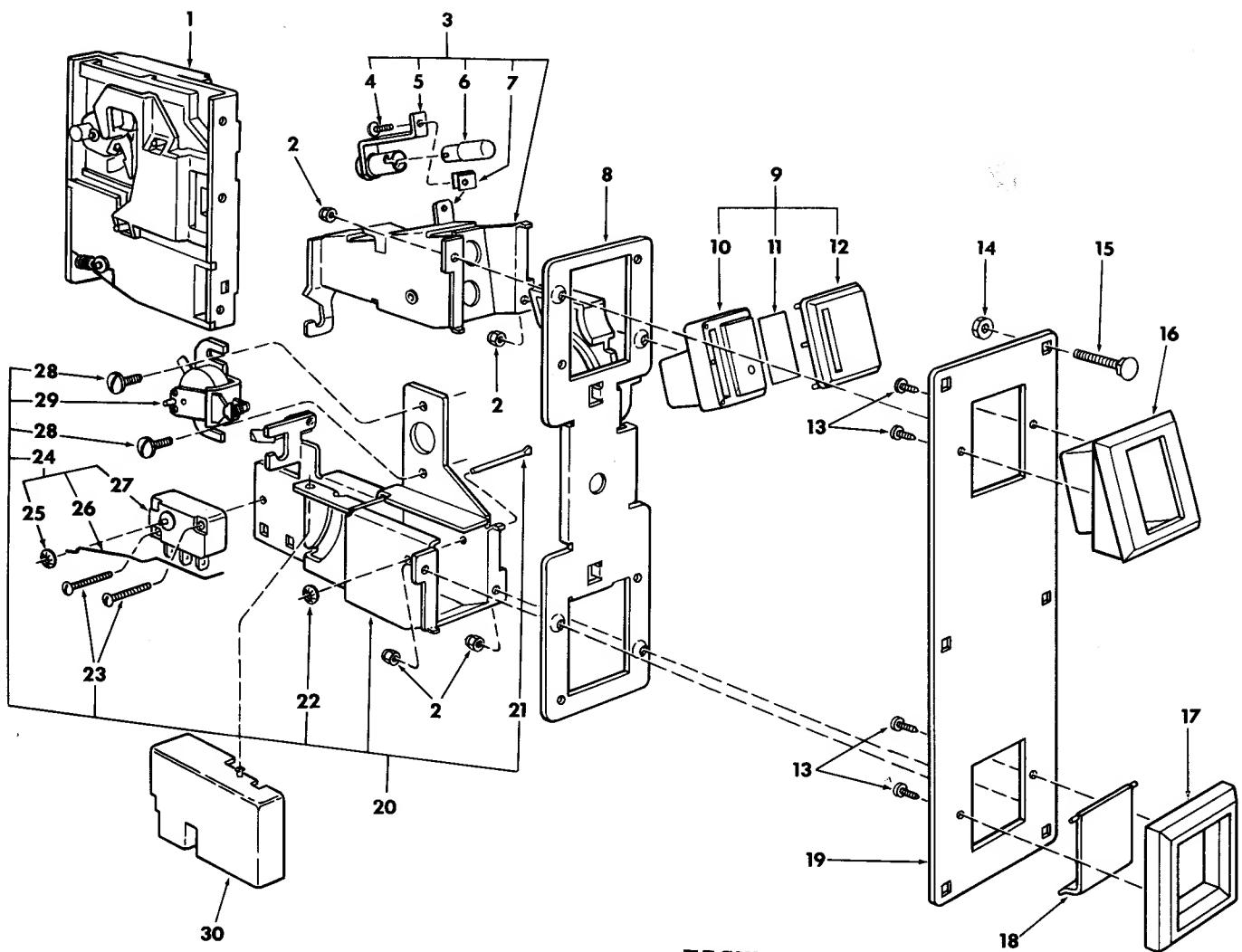
**(FIG,4) EXPLODED VIEW OF CONTROL PANEL ASS'Y.**



**CONTROL PANEL**

ITEM	QTY	PART No	DESCRIPTION
1	1	375-03-0400	*#10-24x1/4 CARRIAGE BOLT, BLACK OXIDE
1	1	5013-0109	DECK & GLASS ANGLE BRACKET
10	1	5013-0109	JOYSTICK & POSITION
9	5	10111006	*#10-24x3/4 CARRIAGE BOLT, BLACK OXIDE
8	12	10150007	*#10-24x1/2 CARRIAGE BOLT, BLACK OXIDE
7	6	10111004	*#10-24x1/2 CARRIAGE BOLT, BLACK OXIDE
6	1	361-0-06000	HINGE, CONTROL DECK
5	4	5013-0050	DAL NUT
4	3	5013-0049	RED BUTTON ASS'Y
3	1	5013-0048	WHITE BUTTON ASS'Y
2	4	5013-0047	SWITCH & BRACKET
1	1	377-01-0800	CONTROL PANEL & OVERLAY ASSY

**2800-0 FRONT PLATE EXPLODED VIEW**  
25¢ COIN



**FIGURE 5**

Index No.	Part No.	Description
1	5301-10	25¢ Coin Acceptor
2	400-4	#4-40 Self Locking Nut
3	404351	Coin Inlet Chute Assembly
4	110-4-6	4 x 3/8 Screw
5	904717	Lamp Socket
6	904716	#47 Lamp (6.3 Volt)
7	904712	Fastener
8	404464	Inner Panel/Lever Assembly
9	404348	Coin Return Button Assembly
10	904591	Coin Return Button
11	904703	25¢ Price Decal
12	904589-2	Reject Cover Button (25¢)
13	345-4-5	#4 x 5/16 Pan Head Screw
14	406-10	#10-24 Hex Nut (Mounting Hardware)
15	905022	#10-24 x 1-1/8 Carriage Bolt (Mounting Hardware)

Index No.	Part No.	Description
16	904588	Coin Inlet Housing
17	904590	Coin Return Cover
18	904599	Coin Return Door
19	404463	Frontplate Assembly, 3-1/8" x 9-1/4"
20	404350	Coin Return Chute Assembly
21	905115	Bar
22	904936	Keeper
23	100-4-12	4-40 x 3/4 Screw
24	404353	Switch & Wire Assembly
25	900651	Retainer
26	904710-1	Switch Wire-Silver
27	904845	Switch
28	100-6-3	6-32 x 3/16 Screw
29	404354	12 Volt Crem Assembly
30	904762	Switch Cover

2800 SERIES COIN DOOR EXPLODED VIEW

25¢ U.S. COIN

(FIGURE 6)

PARTS LIST

<u>NO.</u>	<u>CENTURI P/N:</u>	<u>MANUFACTURING P/N:</u>	<u>DESCRIPTION:</u>
1.	50270160	404429	INNER PANEL w/LEVERS SUBASS'Y.
3.	50130062	904782	TOGGLE SWITCH
4.	50270161	904706	TEST SWITCH DECAL
5.	364-62-1000A	-----	CUSTOM HARNESS ASS'Y.
6.	50270162	904822	INSULATION
7.	50270140	404352	COIN COUNTER ASS'Y.
9.	50270163	904722	WIRE KEY HOLDER
10.	50270164	904762	SWITCH COVER
12.	50270165	404354	C.R.E.M. COIL ASS'Y. (12 VOLT D.C.)
17.	50270142	904710-1	SILVER SWITCH WIRE- FOR 25¢ U.S. COIN
18.	50130061	904845	SWITCH
19.	50270143	904701	COIN CHUTE
20.	50270166	904598	COIN RETURN BOX
21.	50270167	404428	SWITCH & C.R.E.M. COIL BRACKET ASS'Y.
22.	50270144	5301-10	25¢ ACCEPTOR
23.	50270168	905115	BAR
25.	50270169	904717	MINIATURE BAYONET-BASE LAMP SOCKET
26.	50270170	904716	#47 LAMP (6.3 VOLTS)
27.	50270171	404418	COIN INLET CHUTE-SUBASS'Y.
31.	50130063	904707	SLAM SWITCH ASSEMBLY

**2800 SERIES COIN DOOR EXPLODED VIEW**  
**25¢ U.S. COIN**

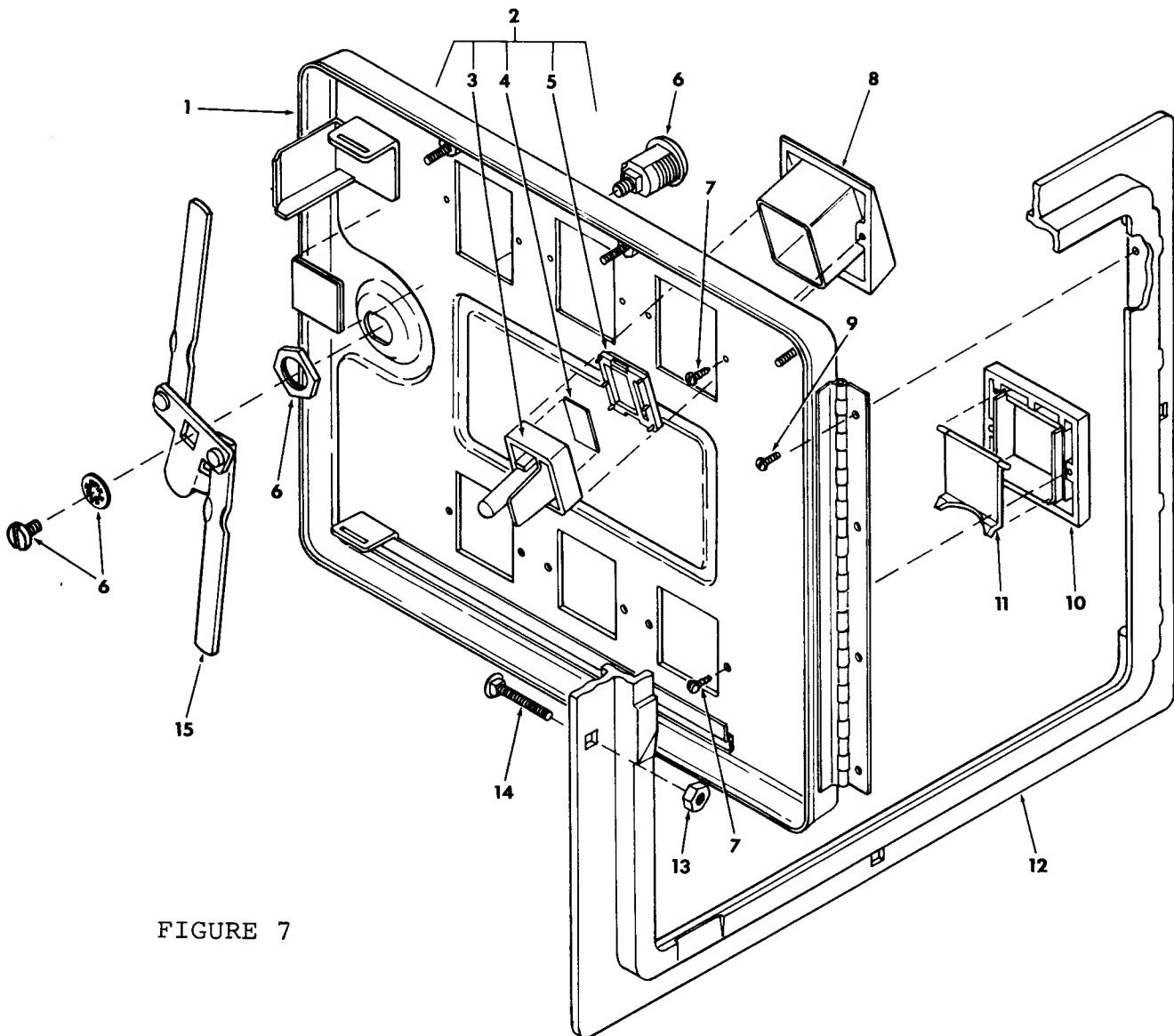


FIGURE 7

Index No.	Part No.	Description	Index No.	Part No.	Description
1	404341	Coin Door Only (2 Coin)	7	345-4-5	Screw
	404341-1	Coin Door Only (3 Coin)	8	904588	Coin Button Housing
2	404348-1	Coin Return Button Assembly for U.S. 25¢ Coin	9	325-4-4	Screw
3	904591	Coin Return Button	10	904590	Coin Return Bezel
4	904703	U.S. 25¢ Price Decal	11	904599	Coin Return Cover
5	904589-2	Coin Return Button Cover for U.S. 25¢ Coin	12	904581	Coin Door Frame, 11-5/8" x 13-3/8" Mounts in a 10-3/8" x 12-3/16" Opening
6	904707-1	Lock Assembly	13	406-416	Hex Nut
			14	904734	Carriage Bolt
			15	404357	Locking Arm Assembly

2800 SERIES COIN DOOR EXPLODED VIEW

25¢ U.S. COIN

(FIGURE 7)

PARTS LIST

<u>NO.</u>	<u>CENTURI P/N:</u>	<u>MANUFACTURING P/N:</u>	<u>DESCRIPTION:</u>
1.	50270152	404341	COIN DOOR ONLY(2 COIN)
2.	50270158	404348-1	COIN DOOR BUTTON ASS'Y. FOR U.S. 25¢ COIN
3.	50270145	904591	COIN RETURN BUTTON
4.	50270146	904703	U.S. 25¢ PRICE DECAL
5.	50270147	904589-2	COIN RETURN BUTTON COVER
6.	50270148	904707-1	LOCK ASSEMBLY w/KEYS
8.	50270149	904588	COIN BUTTON HOUSING (INLET HOUSING)
10.	50270157	904590	COIN RETURN BEZEL
11.	50270150	904599	COIN RETURN COVER
12.	50270151	904581	COIN DOOR FRAME (11 5/8" x 13 3/8")
15.	50270159	404357	LOCKING ARM ASSEMBLY

P.C.B. ASS'Y A 102-401PARTS LIST

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION:</u>	<u>USAGE:</u>
1.	50010314	2732, EPROM	3
2.	50070013	18.432 MHz, CRYSTAL	1
3.	50010329	2125AL-2, STATIC RAM	7
4.	50010372 LS	74LS126, I.C.	1
5.	50010096 LS	74LS08, I.C.	4
6.	50010019 LS	74LS74, I.C.	8
7.	50010002 LS	74LS00, I.C.	3
8.	50010252 LS	74LS374, I.C.	1
9.	50010045 LS	74LS157, I.C.	13
10.	50010022 LS	74LS86, I.C.	10
11.	50010005 LS	74LS04, I.C.	4
12.	50010004 LS	74LS02, I.C.	2
13.	50010161 LS	74LS11, I.C.	1
14.	50010035 LS	74LS161, I.C.	6
15.	50010310	2114-200 NS	4
16.	50010105 LS	74LS32 I.C.	1
17.	50010026 LS	74LS107 I.C.	1
18.	50010232	74S288, I.C.	1
19.	50010030 LS	74LS174, I.C.	5
20.	50010195 LS	74LS367	2
21.	50010249 LS	74LS245, I.C.	2
22.	50010192 LS	74LS139, I.C.	3
23.	50010231	74S287, I.C.	2
24.	50010245 LS	74LS21, I.C.	1
25.	50010010 LS	74LS27, I.C.	2
26.	50010261 LS	74LS273, I.C.	4
27.	50010139 LS	74LS175, I.C.	3
28.	50010007 LS	74LS10, I.C.	1
29.	50010009	7425, I.C.	2
30.	50010262 LS	74LS283, I.C.	2
31.	50010369 LS	74LS163, I.C.	2
32.	50010222 LS	74LS194, I.C.	6
33.	50360006	1K OHM, 9 PIN SIP RESISTOR	9

P.C.B. ASS'Y A 102-401PARTS LIST

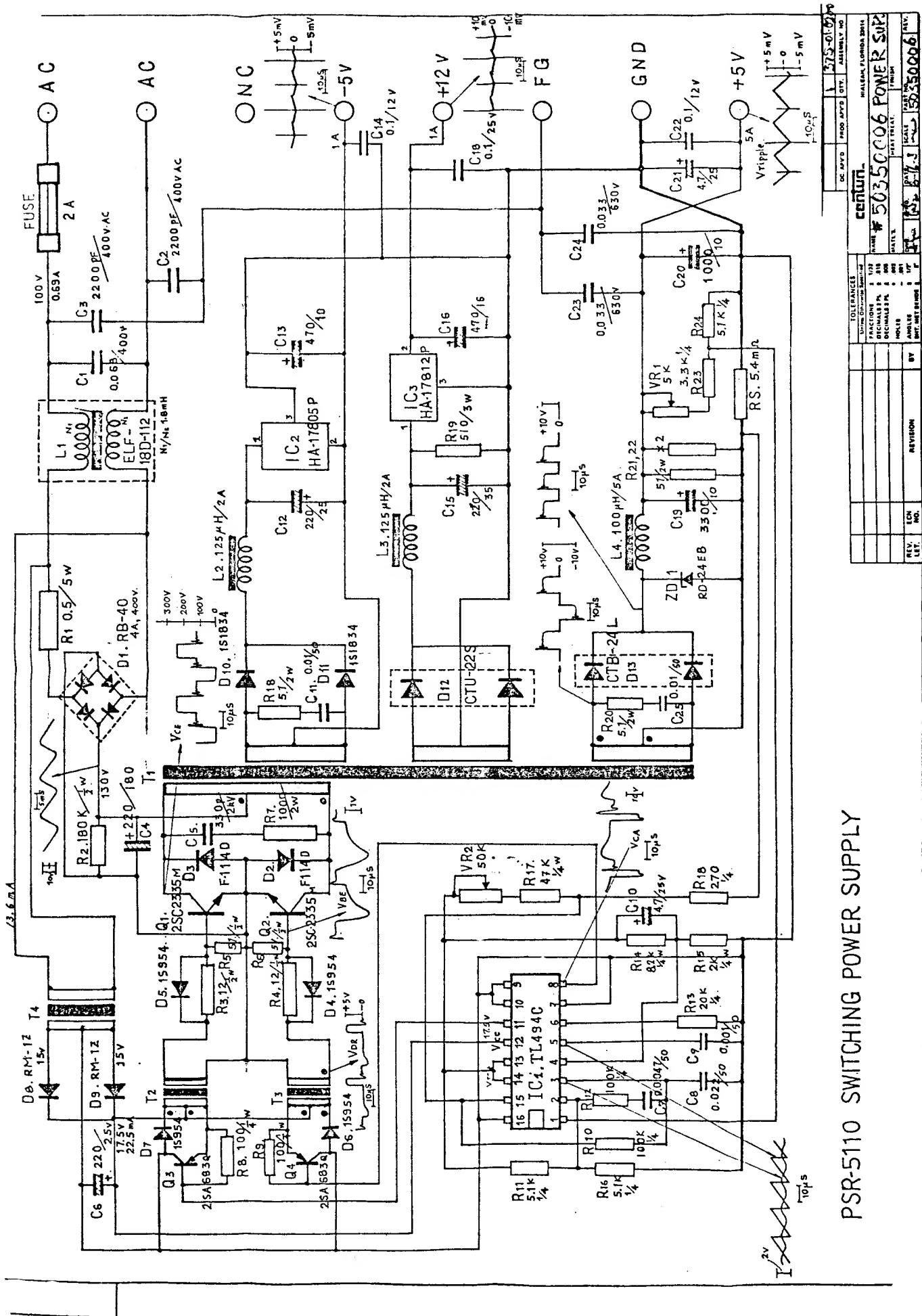
<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION:</u>	<u>USAGE:</u>
34.	50360017	5.6K OHM, 9 PIN RESISTOR	1
35.	50060226	2.2 MFD, 50V, ELECTROLYTIC, RADIAL CAP.	1
36.	50040010	0.1 MFD, 16V, DISC CERAMIC CAPACITOR	39
37.	50040210	200 PF, 16V, DISC CERAMIC CAPACITOR	1
38.	50030095	330 OHM, 1/4 WATT, 5% RESISTOR	2
39.	50030051	1K OHM, 1/4 WATT, 5% RESISTOR	2
40.	50030010	470 OHM, 1/4 WATT, 5% RESISTOR	2
41.	50030085	390 OHM, 1/4 WATT, 5% RESISTOR	1
42.	50030038	100 OHM, 1/4 WATT, 5% RESISTOR	1
43.	50150061	24 PIN I.C. SOCKET	3
44.	50150256	50 PIN RIGHT ANGLE PCB HEADER W/EJECTOR	2
45.	50150346	6 PIN RIGHT ANGLE WAFER	1
46.	50210252	A 102-401 P.C.B. (BARE)	1

P.C.B. ASS'Y B 102-402PARTS LIST

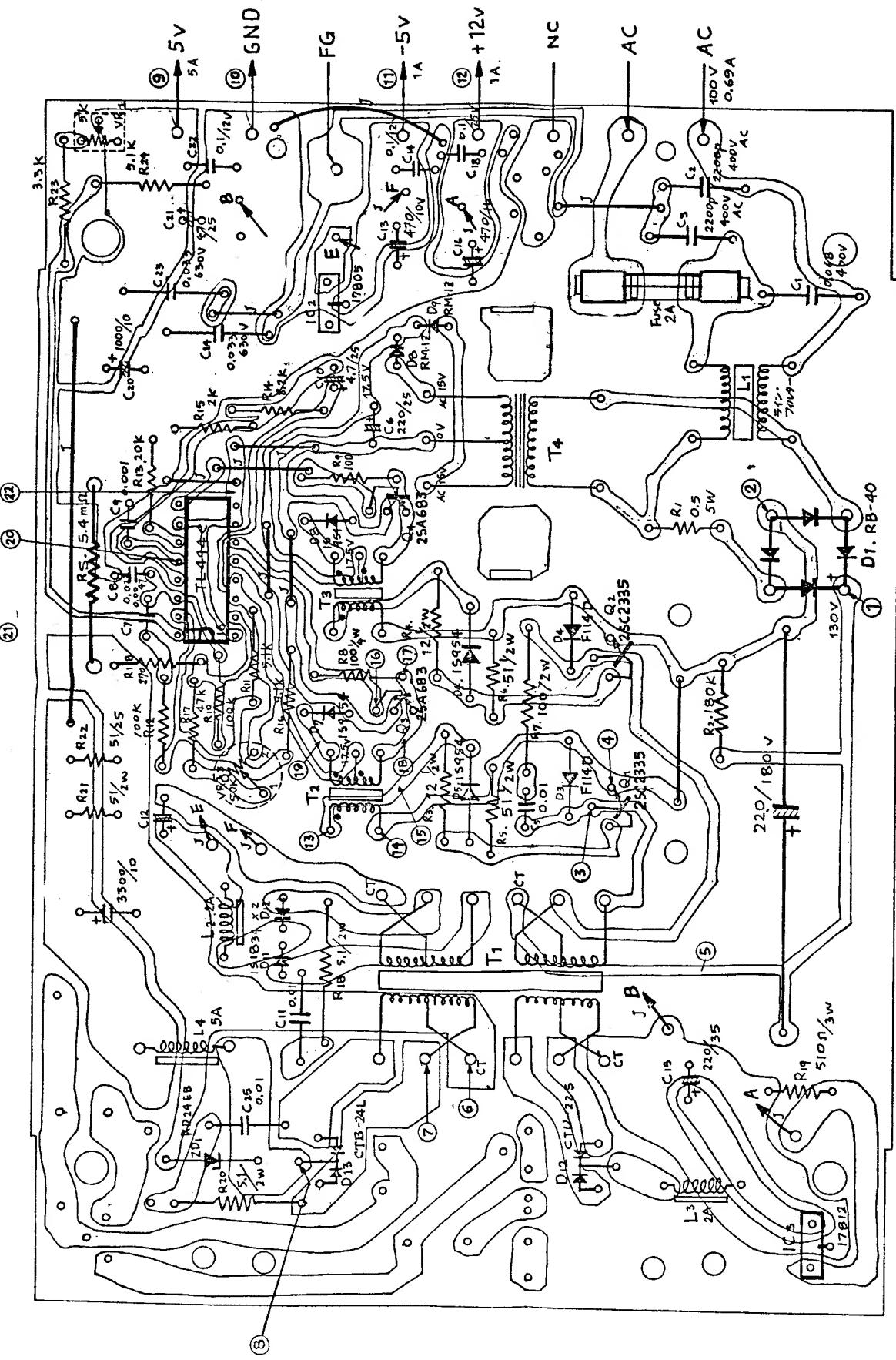
<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION:</u>	<u>USAGE:</u>
1.	50010187	Z-80 CPU	1
2.	50010177	AY-3-8910 SOUND GENERATOR	2
3.	50010171	2716, EPROM	3
4.	50010314	2732, EPROM	9
5.	50010341	Z80-A CPU	1
6.	50010370	2K x 8, RAM M58725P (MITSUBISHI)	1
7.	50010340	AUDIO AMPLIFIER M51516L (MITSUBISHI)	1
8.	385-08-0100	HEAT SINK	1
9.	50120016	1K OHM, TRIMMER POT	1
10.	50070024	4 MHz, CRYSTAL	1
11.	50010264 LS	74LS368, I.C.	6
12.	50010004 LS	74LS02, I.C.	2
13.	50010222 LS	74LS194, I.C.	6
14.	50010249 LS	74LS245, I.C.	3
15.	50010252 LS	74LS374, I.C.	1
16.	50010310	2114-200 NS	4
17.	50010248 LS	74LS138, I.C.	5
18.	50010096 LS	74LS08, I.C.	5
19.	50010105 LS	74LS32, I.C.	2
20.	50010005 LS	74LS04, I.C.	1
21.	50010019 LS	74LS74, I.C.	2
22.	50010024 LS	74LS93, I.C.	1
23.	50010002 LS	74LS00, I.C.	1
24.	50010045 LS	74LS157, I.C.	4
25.	50010195 LS	74LS367, I.C.	3
26.	50010224 LS	74LS259, I.C.	1
27.	50010192 LS	74LS139, I.C.	1
28.	50010138	4020, I.C.	1
29.	50010373	40H00 4P	1
30.	50060107	1000 MFD, 16V, ELECTROLYTIC, AXIAL CAP.	2
31.	50060227	470 MFD, 16V, ELECTROLYTIC, RADIAL CAP.	1
32.	50060177	100 MFD, 16V, ELECTROLYTIC, RADIAL CAP.	1
33.	50060139	47 MFD, 16V, ELECTROLYTIC, RADIAL CAP.	1

P.C.B. ASS'Y B 102-402PARTS LIST

<u>ITEM</u>	<u>PART NUMBER</u>	<u>DESCRIPTION:</u>	<u>USAGE:</u>
34.	50060120	10 MFD, 16V, ELECTROLYTIC, RADIAL CAP.	1
35.	50060228	4.7 MFD, 25V, ELECTROLYTIC, RADIAL CAP.	1
36.	50060226	2.2 MFD, 50V, ELECTROLYTIC, RADIAL CAP.	6
37.	50130034	8 POSITION DIP SWITCH	1
38.	50130075	4 POSITION DIP SWITCH	1
39.	50360006	1K OHM, 9 PIN SIP RESISTOR	3
40.	50040010	0.1 MFD, 16V, DISC CERAMIC CAP.	62
41.	50040059	1000 PF, 25V, DISC CERAMIC CAP.	6
42.	50040211	0.15 MFD, 50V, MYLAR CAPACITOR	1
43.	50040182	0.01 MFD, 50V, MYLAR CAPACITOR	1
44.	50100007	DIODE	2
45.	50100008	LED (MINIATURE)	2
46.	50030125	220 OHM, 1/4 WATT, 5% RESISTOR	22
47.	50030006	4.7K OHM, 1/4 WATT, 5% RESISTOR	7
48.	50030051	1K OHM, 1/4 WATT, 5% RESISTOR	12
49.	50030151	22K OHM, 1/4 WATT, 5% RESISTOR	1
50.	50030063	10K OHM, 1/4 WATT, 5% RESISTOR	1
51.	50030092	1MEG OHM, 1/4 WATT, 5% RESISTOR	1
52.	50150256	50 PIN RIGHT ANGLE PCB HEADER W/EJECTOR	2
53.	50210252	B 102-402 P.C.B. (BARE)	1
54.	50150061	24 PIN I.C. SOCKET	9
55.	10010087	5-40x1/2 PA/PH/MS	4
56.	10150002	5-40 KEP NUT	4
57.	50100014	DIODE	1



## PSR-5110 SWITCHING POWER SUPPLY



## PSR-5110 SWITCHING POWER SUPPLY

PSR-5110 SWITCHING POWER SUPPLY  
PARTS LIST

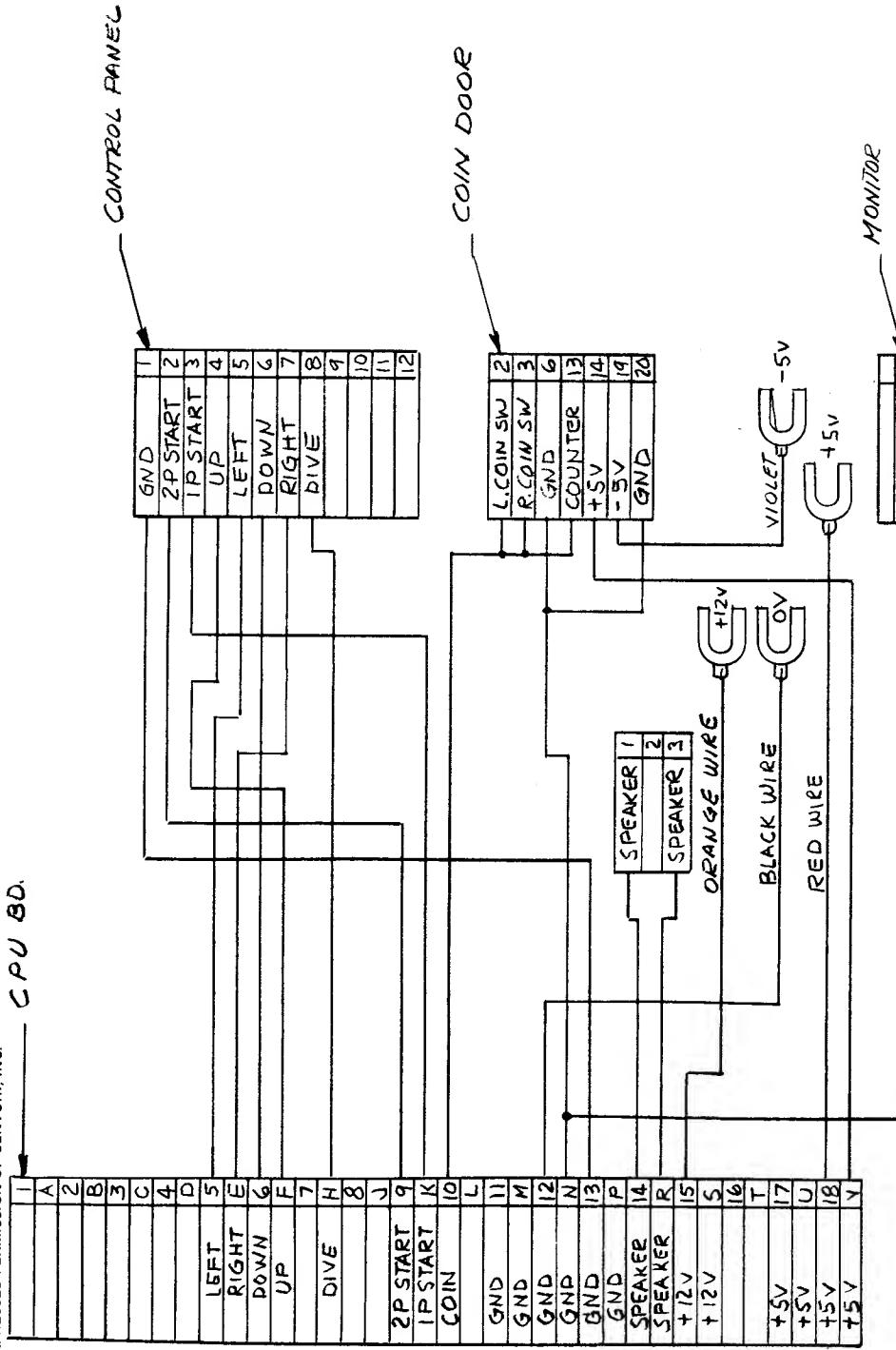
SYMBOL:	DESCRIPTION:	QNTY.
D1	STACK DIODE	1
D8, D9	RECTIFIER	2
D2, D3	HIGH SPEED DIODE	2
D4, D5, D6, D7	HIGH SPEED DIODE	4
D13	HIGH SPEED DIODE	1
D12	HIGH SPEED DIODE	1
D10, D11	HIGH SPEED DIODE	1
ZD1	ZENER DIODE	2
Q1, Q2	TRANSISTOR	2
IC1	I.C.	1
IC2	I.C.	1
IC3	I.C.	1
T1	PULSE POWER TRANSFORMER	1
T2, T3	PULSE DRIVE TRANSFORMER	2
T4	BIAS TRANSFORMER	1
L2, L3	R.F. CHOK TRANSFORMER	2
L4	R.F. CHOK TRANSFORMER	1
L1	A.C. LINE FILTER	1
C2, C3	LINE BY-PASS CAPACITOR	3
C1, C23, C24	METALIZED POLYESTER CAPACITOR	3
C9	MYLAR CAPACITOR	1
C7	MYLAR CAPACITOR	1
C11, C25	MYLAR CAPACITOR	2
C8	MYLAR CAPACITOR	1
C5	CERAMIC CAPACITOR	1
C14, C18, C24	CERAMIC CAPACITOR	3
C10, C21	ELECTROLYTIC CAPACITOR	2
C13, C16	ELECTROLYTIC CAPACITOR	2
C20	ELECTROLYTIC CAPACITOR	1
C19	ELECTROLYTIC CAPACITOR	1
C12, C15	ELECTROLYTIC CAPACITOR	2
C6	ELECTROLYTIC CAPACITOR	1
C4	ELECTROLYTIC CAPACITOR	1
R1	CEMENT FUSE RESISTOR	1
R21, R22	METAL RESISTOR	2
R19	METAL RESISTOR	1
R7	METAL RESISTOR	1
R18, R20	METAL RESISTOR	2
R2, R3, R4, R5, R6, R8, R9, R10, R11, R12, R13, R14, R15, R16, R17, R18, R23, R24	METAL RESISTOR	18
RS	MANGANESE WIRE, 5.4M, OHM	1
VR1	SEMI-FIXED RESISTOR	1
VR2	SEMI-FIXED RESISTOR	1
F1	FUSE	1
F2	FUSE HOLDER	1
10m/m	NICKEL WIRE, 0.7φ	1
150m/m	TUBE, 1.0φ	1
100m/m	TUBE, 1.5φ	1
J11	LEAD WIRE	1

PSR-5110 SWITCHING POWER SUPPLY  
PARTS LIST

SYMBOL:	DESCRIPTION:	QNTY.
J12	LEAD WIRE	1
J13	LEAD WIRE	1
J14	LEAD WIRE	1
	BIND TUBE	3
SM221	MAIN P.C. BOARD	1
	TERMINAL	1
	RATING LABEL	1
	TERMINAL LABEL	1
	BIND SCREW	5
	TRUSS SCREW	8
	TAPPING SCREW	13
	HEX NUT	7
	FLAT WASHER	7
	RECTANGULAR WASHER	6
	SPRING WASHER	7
	MICA WASHER	12
	INSULATION BUSHING	6
	TOP CASE/BOTTOM CASE	2
	FRONT PANEL	1
	REAR PANEL	1
	TERMINAL SUPPORT	1
	HEAT SINK A	1
	HEAT SINK B	1
	HEAT SINK C	1
	HEAT SINK D	1
	METAL HOLDER	4

THE MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
AND NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
EXPRESSED PERMISSION OF CENTURI, INC.

CPU BD.



TOLERANCES				centuri inc.			
Unless Otherwise Specified				HIALEAH, FLORIDA 33014			
FRACTIONS	1/2	NAME	C. P. U. HARNESS	FRACTIONS	1/2	NAME	C. P. U. HARNESS
DECIMALS 2 PL	± .015	DECIMALS 3 PL	± .005	DECIMALS 2 PL	± .003	DECIMALS 3 PL	± .001
HOLDS	+	HOLDS	+	HOLDS	-	HOLDS	-
REV. LET.	ECN NO.	REVISION	BY	REV. LET.	ECN NO.	REVISION	BY
BLUE	1			BLUE	1		
GREEN	2			GREEN	2		
RED	3			RED	3		
SYNC	4			SYNC	4		
6				6			

**NOTE: NUMBERS (COMPONENTS SIDE)**

**VIDEO BD:** Lines 1-4 are connected to the Video BD.

**MONITOR:** Lines 5-16 are connected to the Monitor.

**COIN DOOR:** Lines 1-4 are connected to the Coin Door.

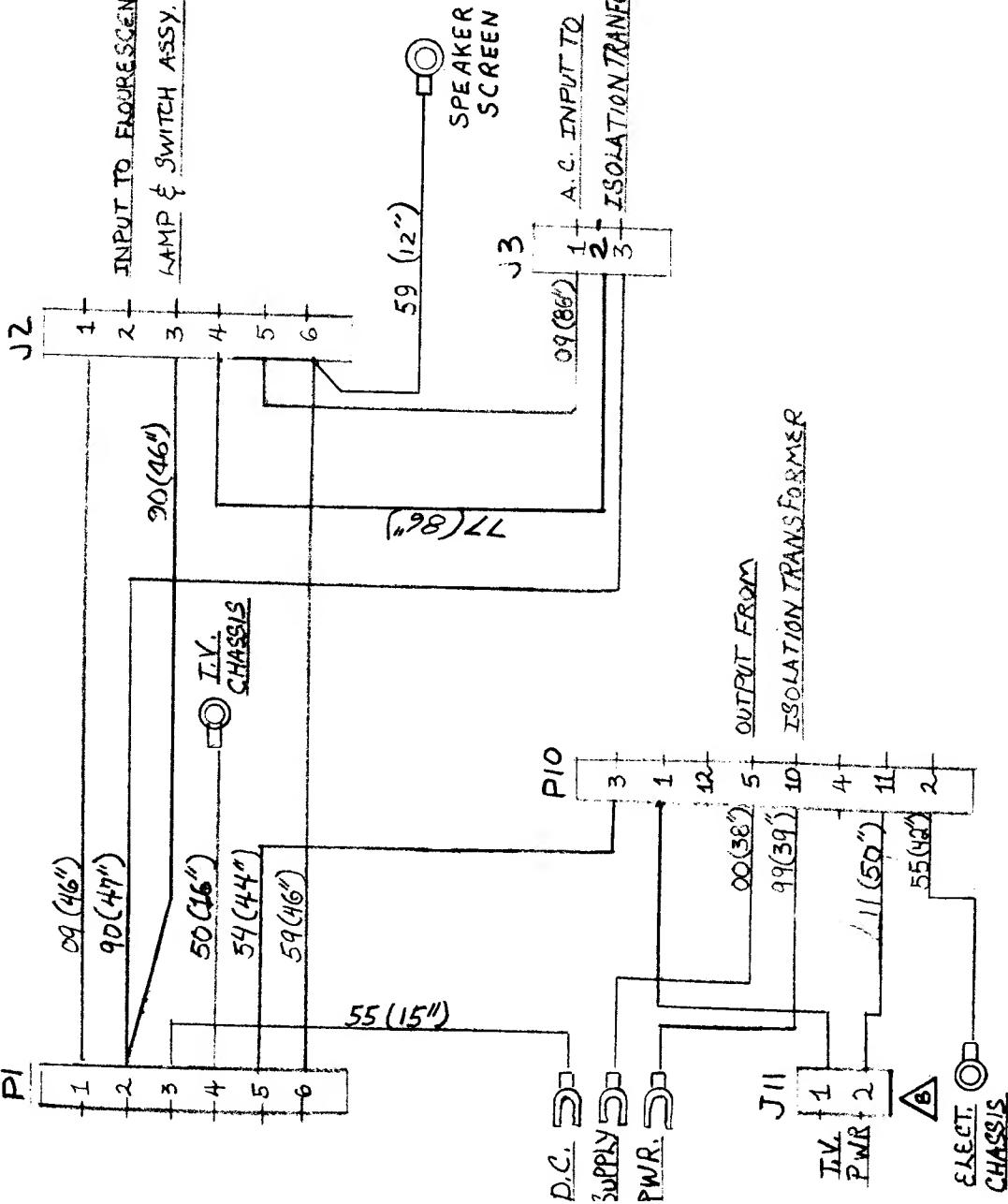
**CONTROL PANEL:** Lines 5-16 are connected to the Control Panel.



THE MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
AND NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
EXPRESSED PERMISSION OF CENTURIS, INC.

A.C. LINE CONN.

P1



△ B 20

△ B 19

△ B 18

△ B 17

△ B 16

△ B 15

△ B 14

△ B 13

△ B 12

△ B 11

△ B 10

△ B 9

△ B 8

△ B 7

△ B 6

△ B 5

△ B 4

△ B 3

△ B 2

△ B 1

△ B 0

△ B -1

△ B -2

△ B -3

△ B -4

△ B -5

△ B -6

△ B -7

△ B -8

△ B -9

△ B -10

△ B -11

△ B -12

△ B -13

△ B -14

△ B -15

△ B -16

△ B -17

△ B -18

△ B -19

△ B -20

△ B -21

△ B -22

△ B -23

△ B -24

△ B -25

△ B -26

△ B -27

△ B -28

△ B -29

△ B -30

△ B -31

△ B -32

△ B -33

△ B -34

△ B -35

△ B -36

△ B -37

△ B -38

△ B -39

△ B -40

△ B -41

△ B -42

△ B -43

△ B -44

△ B -45

△ B -46

△ B -47

△ B -48

△ B -49

△ B -50

△ B -51

△ B -52

△ B -53

△ B -54

△ B -55

△ B -56

△ B -57

△ B -58

△ B -59

△ B -60

△ B -61

△ B -62

△ B -63

△ B -64

△ B -65

△ B -66

△ B -67

△ B -68

△ B -69

△ B -70

△ B -71

△ B -72

△ B -73

△ B -74

△ B -75

△ B -76

△ B -77

△ B -78

△ B -79

△ B -80

△ B -81

△ B -82

△ B -83

△ B -84

△ B -85

△ B -86

△ B -87

△ B -88

△ B -89

△ B -90

△ B -91

△ B -92

△ B -93

△ B -94

△ B -95

△ B -96

△ B -97

△ B -98

△ B -99

△ B -100

△ B -101

△ B -102

△ B -103

△ B -104

△ B -105

△ B -106

△ B -107

△ B -108

△ B -109

△ B -110

△ B -111

△ B -112

△ B -113

△ B -114

△ B -115

△ B -116

△ B -117

△ B -118

△ B -119

△ B -120

△ B -121

△ B -122

△ B -123

△ B -124

△ B -125

△ B -126

△ B -127

△ B -128

△ B -129

△ B -130

△ B -131

△ B -132

△ B -133

△ B -134

△ B -135

△ B -136

△ B -137

△ B -138

△ B -139

△ B -140

△ B -141

△ B -142

△ B -143

△ B -144

△ B -145

△ B -146

△ B -147

△ B -148

△ B -149

△ B -150

△ B -151

△ B -152

△ B -153

△ B -154

△ B -155

△ B -156

△ B -157

△ B -158

△ B -159

△ B -160

△ B -161

△ B -162

△ B -163

△ B -164

△ B -165

△ B -166

△ B -167

△ B -168

△ B -169

△ B -170

△ B -171

△ B -172

△ B -173

△ B -174

△ B -175

△ B -176

△ B -177

△ B -178

△ B -179

△ B -180

△ B -181

△ B -182

△ B -183

△ B -184

△ B -185

△ B -186

△ B -187

△ B -188

△ B -189

△ B -190

△ B -191

△ B -192

△ B -193

△ B -194

△ B -195

△ B -196

△ B -197

△ B -198

△ B -199

△ B -200

△ B -201

△ B -202

△ B -203

△ B -204

△ B -205

△ B -206

△ B -207

△ B -208

△ B -209

△ B -210

△ B -211

△ B -212

△ B -213

△ B -214

△ B -215

△ B -216

△ B -217

△ B -218

△ B -219

△ B -220

△ B -221

△ B -222

△ B -223

△ B -224

△ B -225

△ B -226

△ B -227

△ B -228

△ B -229

△ B -230

△ B -231

△ B -232

△ B -233

△ B -234

△ B -235

△ B -236

△ B -237

△ B -238

△ B -239

△ B -240

△ B -241

△ B -242

△ B -243

△ B -244

△ B -245

△ B -246

△ B -247

△ B -248

△ B -249

△ B -250

△ B -251

△ B -252

△ B -253

△ B -254

△ B -255

△ B -256

△ B -257

△ B -258

△ B -259

△ B -260

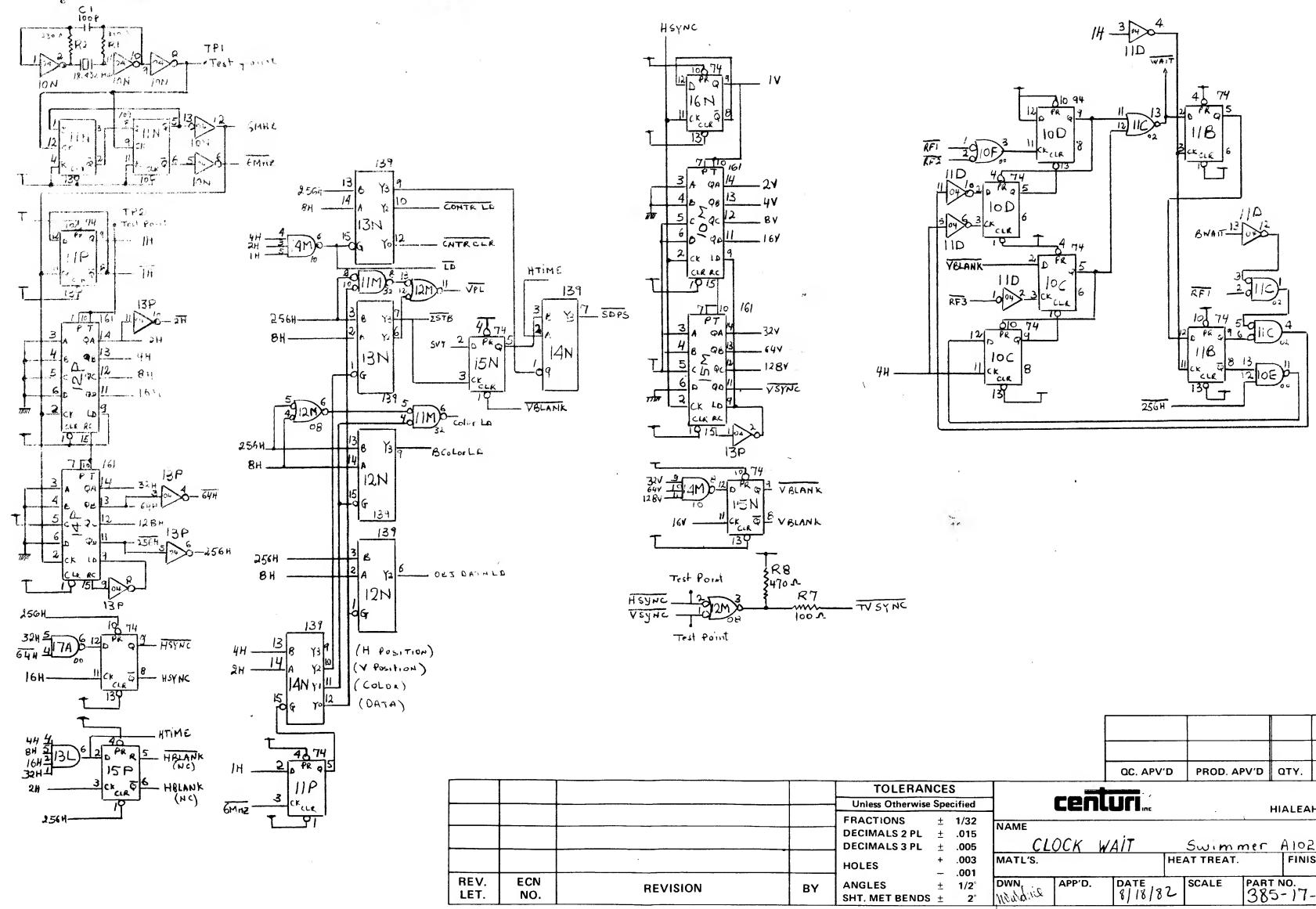
△ B -261

△ B -262

△ B -263</

REV. LETTER	ECN. NO.	ITEM NO.	DESCRIPTION	QTY	REV. DATE	PROD. DATE	ASSEMBLY NO.
70	1	385-06-1100	ROUT DECAL	1	385-06-1100	1	385-06-1100
60	1	385-16-1000	SAFETY DECAL	1	385-16-1000	1	385-16-1000
62	1	385-16-1000	LEFT INSIDE DECAL	1	385-16-1000	1	385-16-1000
63	1	385-16-1000	RIGHT INSIDE DECAL	1	385-16-1000	1	385-16-1000
67	1	385-06-1900	LEFT INSIDE DECAL	1	385-06-1900	1	385-06-1900
66	1	385-06-1900	RIGHT INSIDE DECAL	1	385-06-1900	1	385-06-1900
65	1	385-06-1900	LEFT BOTTOM DECAL	1	385-06-1900	1	385-06-1900
64	1	385-06-1900	RIGHT BOTTOM DECAL	1	385-06-1900	1	385-06-1900
63	4	10070020	QUALITY CONTROL CARD	4	10070020	1	385-06-1900
62	1	50180031	*BX/16 PHENOMS ZINC FLUORESCENT BULB 15WATT	1	50180031	1	385-06-1900
61	12	50220119	DOUBLE SPEED TAPE	12	50220119	1	385-06-1900
60	1	50220007	38 CABLE CLAMP	1	50220007	1	385-06-1900
59	1	50270095	GROUND WARNING LABEL	1	50270095	1	385-06-1900
58	1	50270055	CENTER SERIAL NUMBER TAG	1	50270055	1	385-06-1900
57	1	50210184	FOR INDOOR USE ONLY LABEL	1	50210184	1	385-06-1900
56	1	50210185	DISCONNECT POWER CORD... INSEC	1	50210185	1	385-06-1900
55	1	50270187	CENTER CABINET CORD	1	50270187	1	385-06-1900
54	1	380-01-0700	110-VOLT 220VOLT VOLTAGE ASSY	1	380-01-0700	1	385-06-1900
53	1	361-03-0100	GLASS HOLDING BRKT	1	361-03-0100	1	385-06-1900
52	1	385-06-1900	MATERIALS SCHEMATIC ASSY	1	385-06-1900	1	385-06-1900
51	1	361-06-0500	FC. C. LABEL	1	361-06-0500	1	385-06-1900
50	14	10260018	STAR BUSES BUSES	14	10260018	1	385-06-1900
49	25	50270022	WIRE TNS 5%	25	50270022	1	385-06-1900
48	6	30270121	VEICLO LOOP ADHESIVE FASTENER	6	30270121	1	385-06-1900
47	3	50270120	VEICLO HOOD ADHESIVE FASTENER	3	50270120	1	385-06-1900
46	1	10070021	*BX/32-38 TURNS SCREW	1	10070021	1	385-06-1900
45	25	10010031	*BX/32-38 PARTS SCREW	25	10010031	1	385-06-1900
44	4	10120003	1/4-20X12 MACHINING BOLT HEX HEAD	4	10120003	1	385-06-1900
43	4	10170002	*#10-24 WING NUT	4	10170002	1	385-06-1900
42	6	10120005	*#10-24 FLAT LOCK WASHER	6	10120005	1	385-06-1900
41	14	10190009	*#10 FLAT WASHER	14	10190009	1	385-06-1900
40	11	10150017	10-24 FLAT NUT	11	10150017	1	385-06-1900
39	4	10101051	10-24-34 FLAT NUTS	4	10101051	1	385-06-1900
38	2	10010101	10-24-34 FLAT NUTS	2	10010101	1	385-06-1900
37	2	10110101	10-24X12 CAPSULE BOLT FLAT OXIDE	2	10110101	1	385-06-1900
36	8	10110108	10-24X12 CAPSULE BOLT BLACK OXIDE	8	10110108	1	385-06-1900
35	1	10110109	10-20X12 CAPSULE BOLT BLACK OXIDE	1	10110109	1	385-06-1900
34	8	10190014	10-20 FLAT WASHER	8	10190014	1	385-06-1900
33	3	10150016	10-20 FLAT NUT	3	10150016	1	385-06-1900
32	2	383-02-0100	MONITOR MOUNTING BRKT	2	383-02-0100	1	385-06-1900
31	2	264-02-0400	CPL. SHIELD LOCATING BRKT	2	264-02-0400	1	385-06-1900
30	2	264-02-0402	CPL. SHIELD LOCATING BRKT	2	264-02-0402	1	385-06-1900
29	1	264-02-0403	CPL. SHIELD LOCATING BRKT	1	264-02-0403	1	385-06-1900
28	1	235-5-284	CPL. VINYL TRIM	1	235-5-284	1	385-06-1900
27	2	361-10-0200	VINYL TRIM TAPE	2	361-10-0200	1	385-06-1900
26	1	364-12-0500	SELECTED HOME OR VELVET GARNER MOUNTING HARDNESS	1	364-12-0500	1	385-06-1900
25	1	365-06-1900	LIGHT SIDE DECAL 700	1	365-06-1900	1	385-06-1900
24	1	365-06-1900	LEFT SIDE LIGHT T00	1	365-06-1900	1	385-06-1900
23	1	365-06-1900	RIGHT SIDE LIGHT T00	1	365-06-1900	1	385-06-1900
22	1	365-06-1900	RIGHT SIDE LIGHT T00	1	365-06-1900	1	385-06-1900
21	1	365-06-1900	RIGHT SIDE LIGHT T00	1	365-06-1900	1	385-06-1900
20	1	365-06-1900	RIGHT SIDE LIGHT T00	1	365-06-1900	1	385-06-1900
19	1	381-05-1500	MONITOR MOUNTING SCREW	1	381-05-1500	1	385-06-1900
18	10	361-06-1900	REF. VELVET GARNER	10	361-06-1900	1	385-06-1900
17	1	361-06-1900	REF. VELVET GARNER	1	361-06-1900	1	385-06-1900
16	1	381-06-1900	REF. VELVET GARNER (REVERSE)	1	381-06-1900	1	385-06-1900
15	1	381-06-1900	REF. VELVET GARNER (REVERSE)	1	381-06-1900	1	385-06-1900
14	1	381-06-1900	REF. VELVET GARNER (REVERSE)	1	381-06-1900	1	385-06-1900
13	1	381-06-1900	REF. VELVET GARNER (REVERSE)	1	381-06-1900	1	385-06-1900
12	1	381-06-1900	REF. VELVET GARNER (REVERSE)	1	381-06-1900	1	385-06-1900
11	1	381-06-1900	REF. VELVET GARNER (REVERSE)	1	381-06-1900	1	385-06-1900
10	1	381-06-1900	REF. VELVET GARNER (REVERSE)	1	381-06-1900	1	385-06-1900
9	1	381-06-1900	REF. VELVET GARNER (REVERSE)	1	381-06-1900	1	385-06-1900
8	1	381-06-1900	REF. VELVET GARNER (REVERSE)	1	381-06-1900	1	385-06-1900
7	1	378-16-1000	SPEAKER WIRE ASSY	1	378-16-1000	1	385-06-1900
6	2	361-06-0500	REFLECTIVE STRAKE SCREWS	2	361-06-0500	1	385-06-1900
5	1	361-06-0500	REFLECTIVE SCREWS	1	361-06-0500	1	385-06-1900
4	1	361-06-0500	FLUORESCENT CLAMP SWITCH WIRE ASSY	1	361-06-0500	1	385-06-1900
3	1	378-16-1000	POWER SUPPLY ASSY	1	378-16-1000	1	385-06-1900
2	1	378-16-1000	C. U. HOLDING ASSY	1	378-16-1000	1	385-06-1900
1	1	378-16-1000	WOODEN MESH ASSY	1	378-16-1000	1	385-06-1900
17	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
16	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
15	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
14	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
13	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
12	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
11	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
10	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
9	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
8	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
7	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
6	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
5	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
4	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
3	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
2	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
1	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
16	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
15	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
14	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
13	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
12	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
11	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
10	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
9	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
8	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
7	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
6	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
5	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
4	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
3	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
2	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
1	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
16	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
15	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
14	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
13	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
12	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
11	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
10	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
9	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
8	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
7	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
6	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
5	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
4	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
3	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
2	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
1	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
16	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
15	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
14	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
13	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
12	1	361-06-1900	REFLECTIVE SCREWS	1	361-06-1900	1	385-06-1900
11	1	361-06-1900					

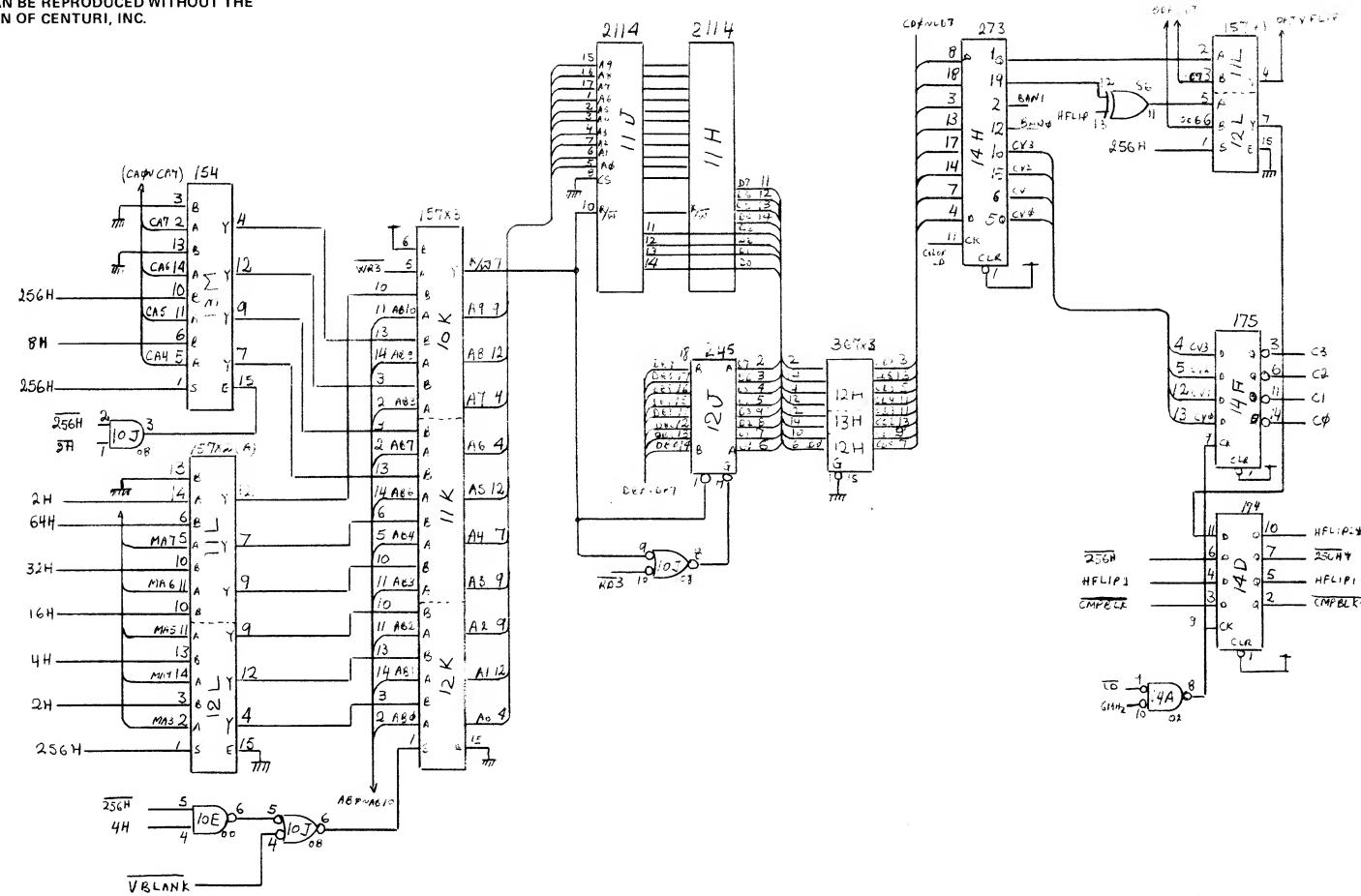
THE MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
AND NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
EXPRESSED PERMISSION OF CENTURI, INC.



PAGE 1

QC. APV'D	PROD. APV'D	QTY.				
ASSEMBLY NO.						
<b>centuri</b> inc.						
HIALEAH, FLORIDA 33014						
NAME <i>[Redacted]</i>						
CLOCK WAIT <i>Swimmer A102-401</i>						
MATL'S. <i>Redacted</i> HEAT TREAT. <i>Redacted</i> FINISH						
REV. <i>Redacted</i>	ECN NO. <i>Redacted</i>	REVISION <i>Redacted</i>				
BY <i>Redacted</i>	DWN <i>Redacted</i>	APP'D. <i>Redacted</i>	DATE <i>8/18/82</i>	SCALE <i>Redacted</i>	PART NO. <i>385-17-0100</i>	REV. <i>Redacted</i>

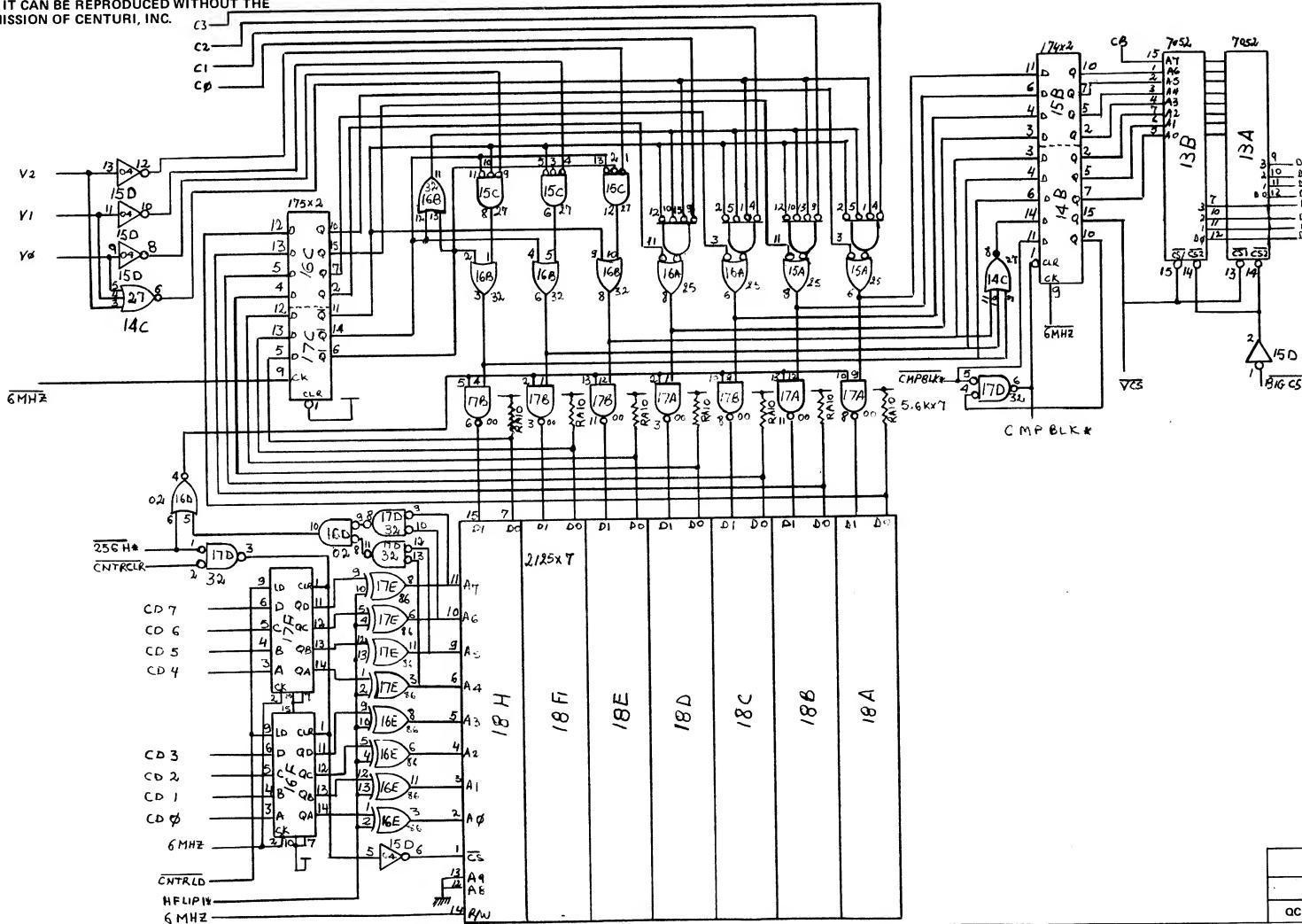
HE MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
ND NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
XPRESSED PERMISSION OF CENTURI, INC.



PAGE 2

QC. APV'D	PROD. APV'D	QTY.	ASSEMBLY NO
HIALEAH, FLORIDA 33014			
AM		Swiminer A102-401	
HEAT TREAT.		FINISH	
DATE 8/19/82	SCALE	PART NO. 385-17-0100	REV.

E MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
D NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
PRESSED PERMISSION OF CENTURI, INC. (3)



PAGE 3

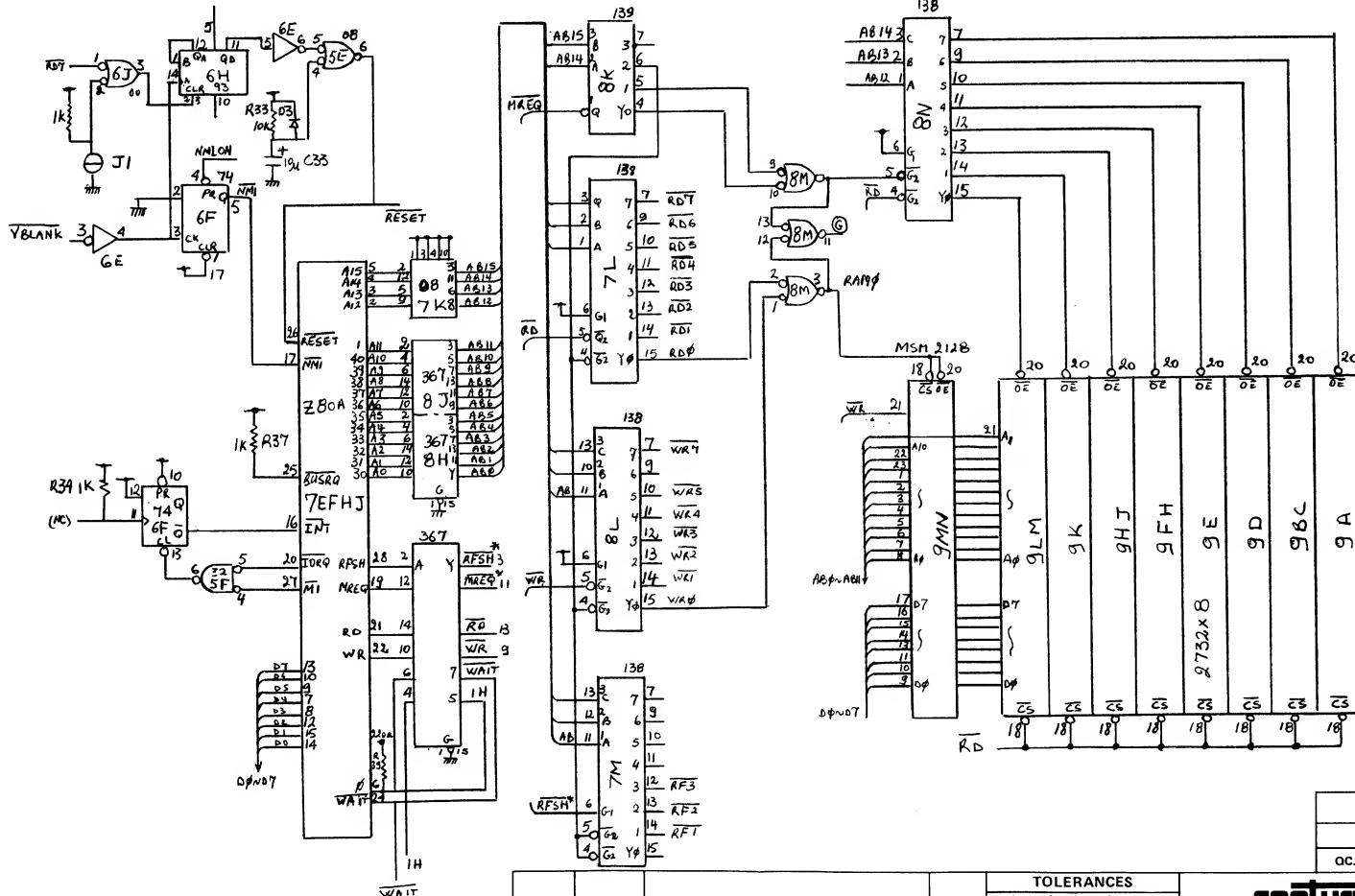
QC. APV'D	PROD. APV'D	QTY.	ASSEMBLY NO
HIALEAH, FLORIDA 33014			
M OUT		Swimmer A102-401	
HEAT TREAT.		FINISH	
DATE 8/17/82	SCALE	PART NO. 385-17-0100	REV.

centuri<sup>®</sup> inc.

HIALEAH, FLORIDA 33014

			TOLERANCE
			Unless Otherwise Specified
REV. NO.	ECN NO.	REVISION	BY
			FRACTIONS
			DECIMALS 2 PL
			DECIMALS 3 PL
			HOLES
			ANGLES
			SHT. MET BENDS

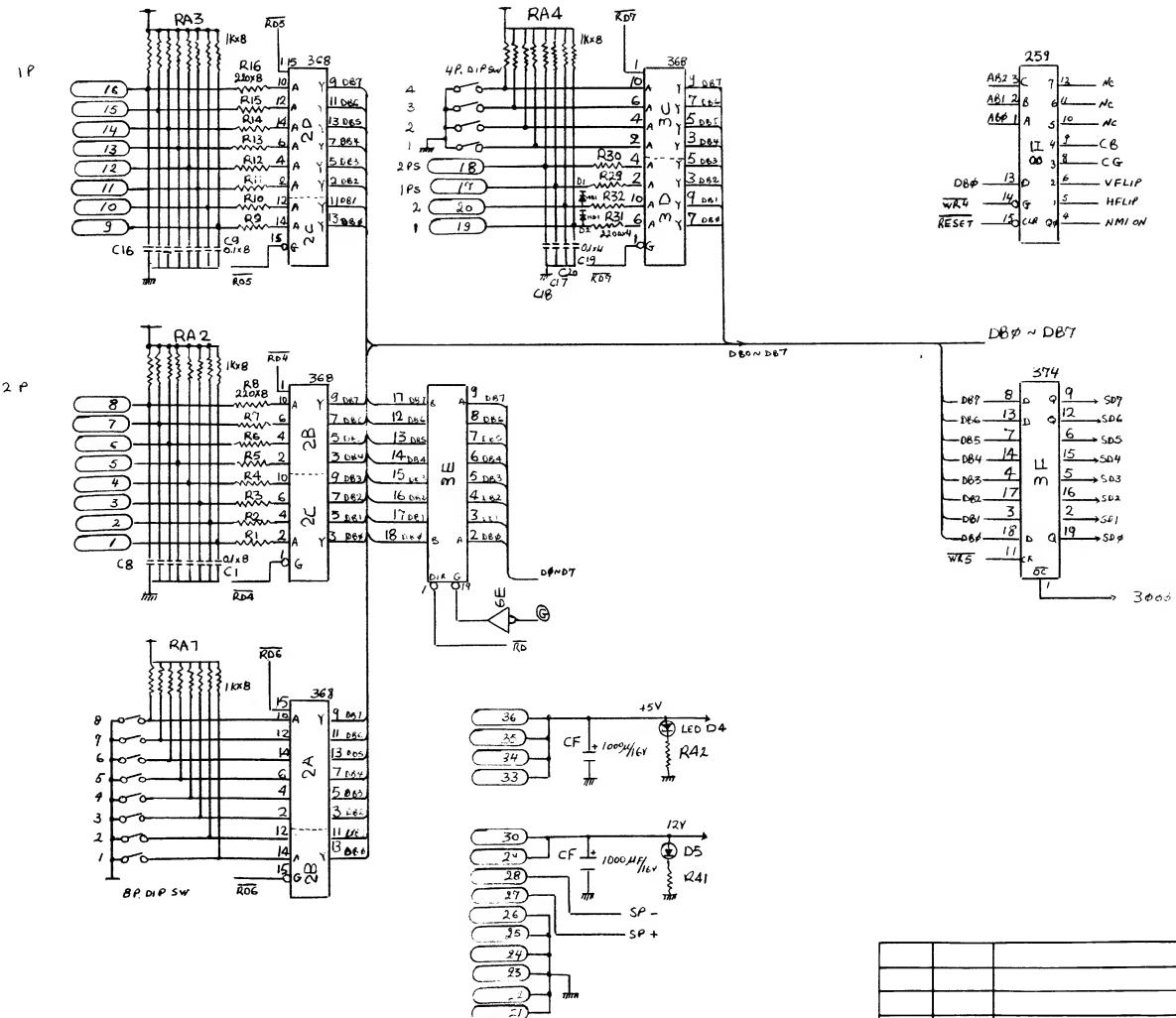
THE MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
AND NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
EXPRESSED PERMISSION OF CENTURI, INC.

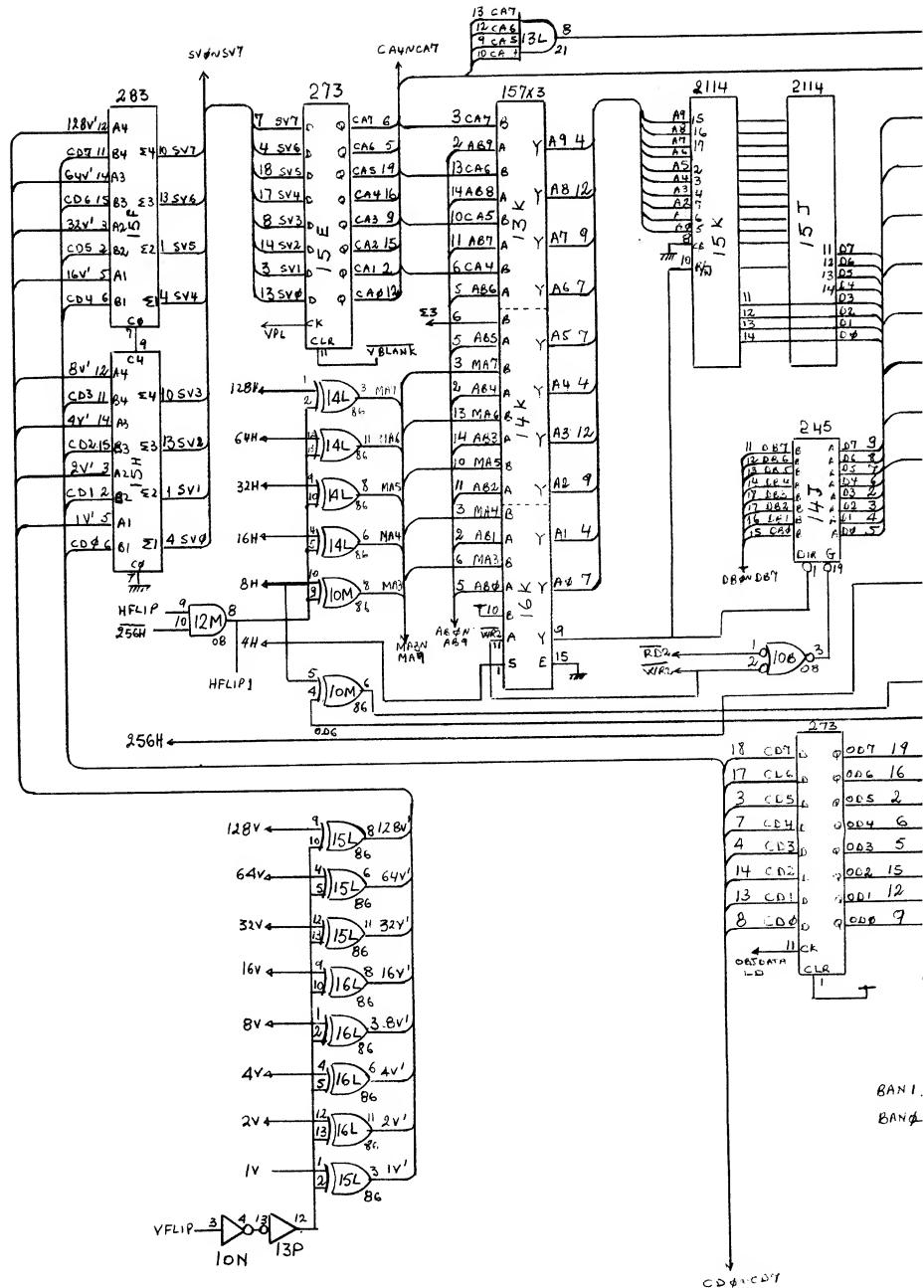


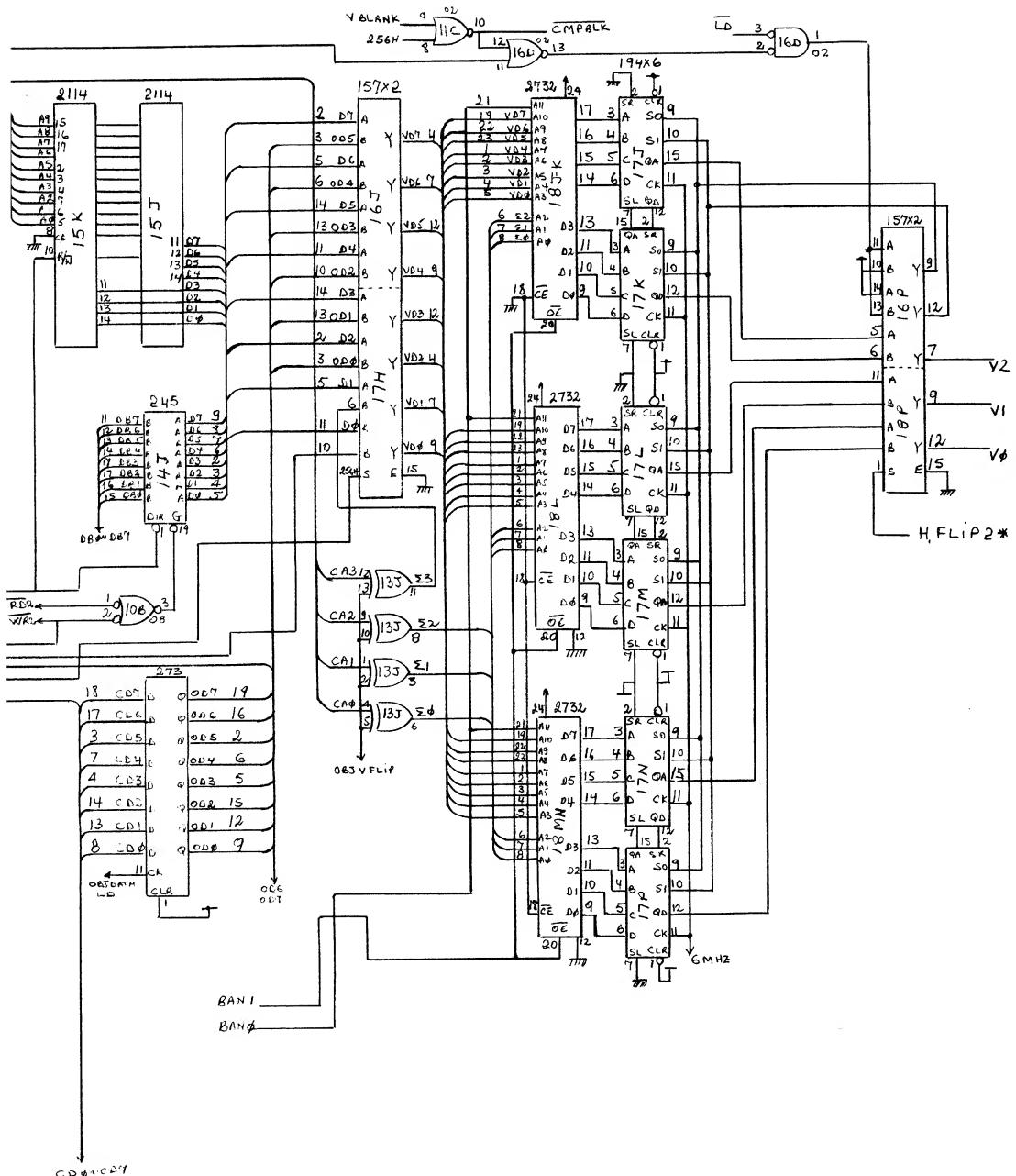
PAGE 4

				TOLERANCES					
				Unless Otherwise Specified					
				FRACTIONS $\pm$ 1/32					
				DECIMALS 2 PL $\pm$ .015					
				DECIMALS 3 PL $\pm$ .005					
				HOLES $\pm$ .003					
				ANGLES $\pm$ 1/2°					
				SHT. MET BENDS $\pm$ 2°					

THE MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
AND NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
EXPRESSED PERMISSION OF CENTURI, INC.



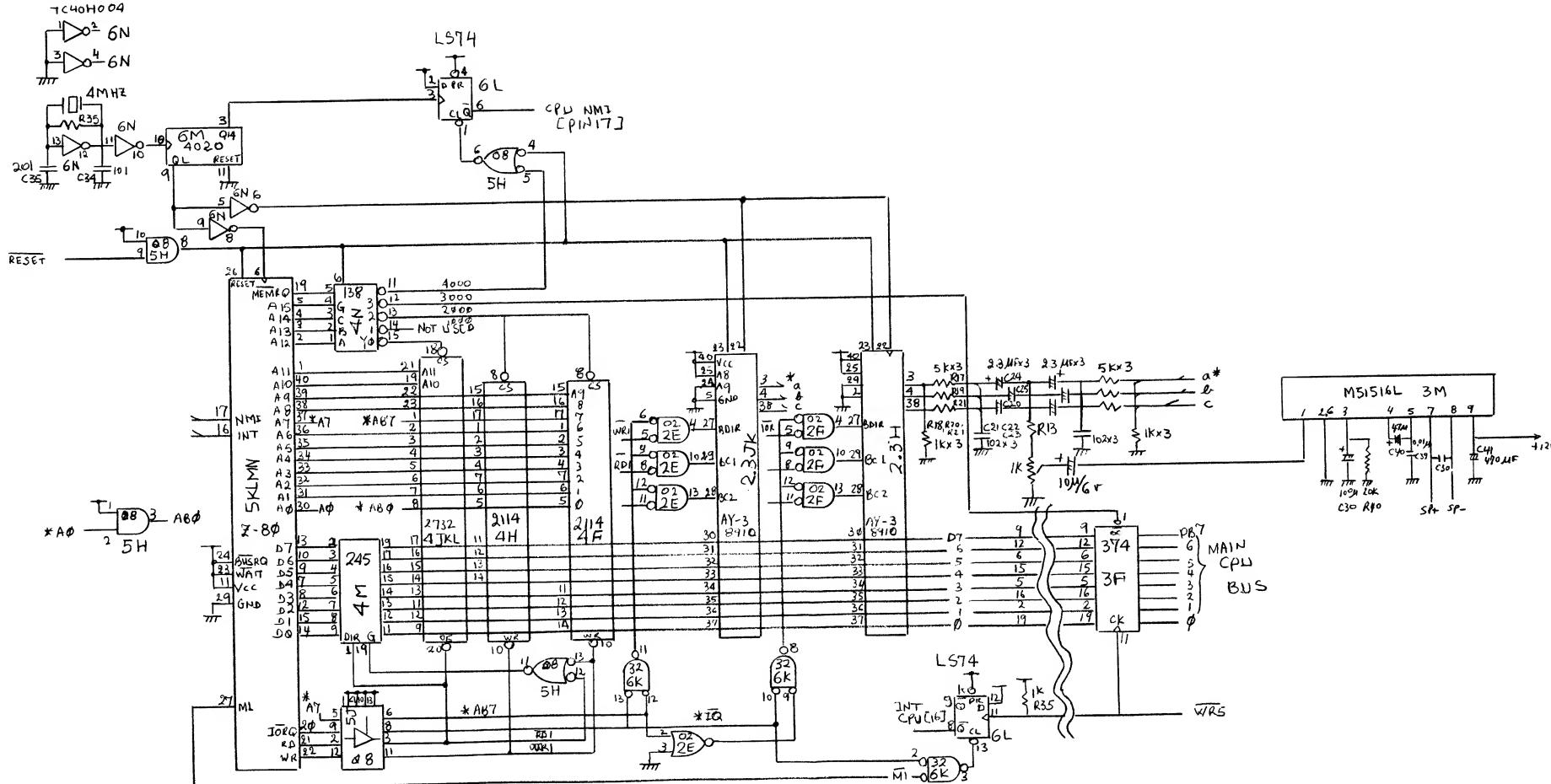




QC. APV'D	PROD. APV'D	QTY.	ASSEMBLY N

				TOLERANCES		centuri inc.		S. C. A. V. D.		PROD. A. V. D.		S. P. T.		ASSEMBLED IN		
				Unless Otherwise Specified												
				FRACTIONS	± 1/32										HIALEAH, FLORIDA 3301	
				DECIMALS 2 PL	± .015											
				DECIMALS 3 PL	± .005											
				HOLDS	+.003											
				ANGLES	± 1/2°											
				SHT. MET BENDS	± 2°											
REV. LET.	ECN NO.	REVISION		BY	NAME		VRAM		Swimmer A 102-401							
					MATL'S.		HEAT TREAT.		FINISH							
					DWN.	APP'D.	DATE	8/17/82	SCALE	PART NO.	385-17-0100				RE	

THE MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
AND NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
EXPRESSED PERMISSION OF CENTURI, INC.

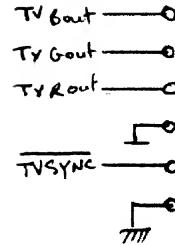
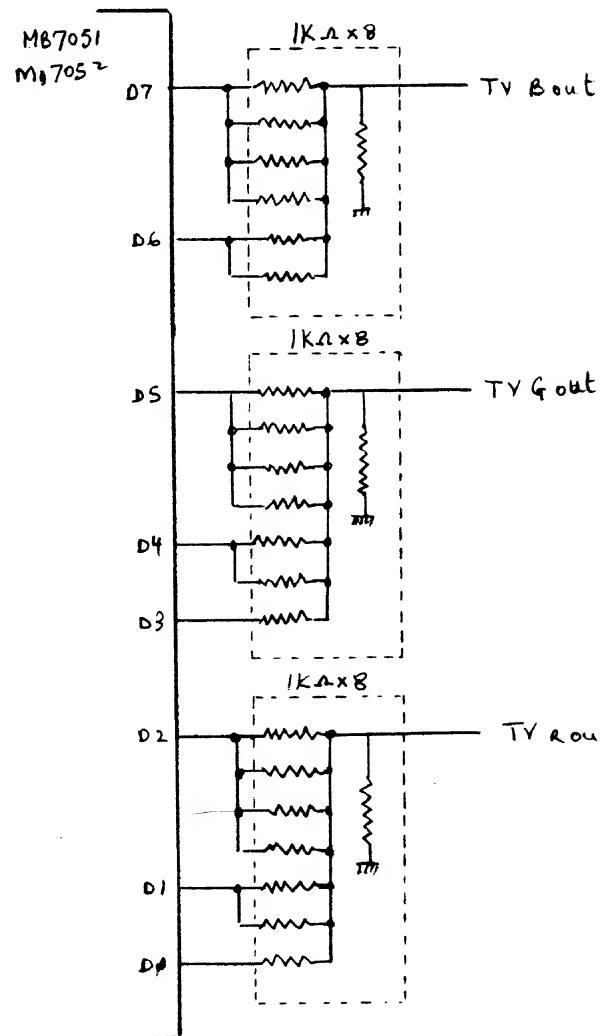


PAGE 8

REV. LET.	ECN NO.	REVISION	BY	TOLERANCES		NAME	centuri inc.			HIALEAH, FLORIDA 33014						
				Unless Otherwise Specified			FRACTIONS		DECIMALS 2 PL		DECIMALS 3 PL		swimmer sound B 102-402			
							± 1/32		± .015		± .005		MATL'S. HEAT TREAT. FINISH			
				REV. LET.	ECN NO.	REVISION	BY	ANGLES	± 1/2°	SHT. MET BENDS	± 2°	DWN APP'D.	DATE 8/18/82	SCALE	PART NO. 385-17-0200	REV.

THE MATERIAL CONTAINED HEREIN IS CONFIDENTIAL  
AND NO PART OF IT CAN BE REPRODUCED WITHOUT THE  
EXPRESSED PERMISSION OF CENTURI, INC.

Big V RAM



PAGE 9

QC: APV'D	PROD. APV'D	QTY.	ASSEMBLY NO

REV. LET.	ECN NO.	REVISION	BY

**TOLERANCES**

Unless Otherwise Specified

FRACTIONS	± 1/32
DECIMALS 2 PL	± .015
DECIMALS 3 PL	± .005
HOLES	+.003 -.001
ANGLES	± 1/2°
SHT. MET BENDS	± 2°

**centuri**

HIALEAH, FLORIDA 33014

NAME

Swimmer

MATL'S.

HEAT TREAT.

FINISH

DWN.	APP'D.	DATE	SCALE	PART NO.	REV.
initial		8/19/82			

